



NLS-FM3080
Fixed Mount Barcode Scanner

User Guide

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Fujian Newland Auto-ID Tech. Co., Ltd.

No.1, Rujiang West Rd., Mawei, Fuzhou, Fujian, China 350015

http://www.newlandaidc.com

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V1.0.1	1. Updated the programming barcodes for the Good Read Beep Volume feature in Chapter 3. 2. Added the Code Page 932 (Japanese, Shift-JIS) feature in Chapter 5. Note: Firmware version ROMA_V1.00.002 or later is required for the new features above.	March 21, 2019
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Preface

Introduction

This manual provides detailed instructions for setting up and using the NLS-FM3080 fixed mount barcode scanner (hereinafter referred to as "the FM30" or "the scanner").

Chapter Description

	Chapter 1, Getting Started	: Gives a general description of the FM30	
	Chapter 2, EasySet	: Introduces a useful tool you can use to set up the FM30	
	Chapter 3, System Settings	: Introduces three configuration methods and describes how to configure general parameters of the FM30.	
	Chapter 4, RS-232 Interface	: Describes how to configure RS-232 communication parameters.	
	Chapter 5, USB Interface	: Describes how to configure USB communication parameters.	
	Chapter 6, Symbologies	: Lists all compatible symbologies and describes how to configure the relevant parameters.	
	Chapter 7, Data Formatter	: Explains how to customize scanned data with the advanced data formatter.	
	Chapter 8, Prefix & Suffix	: Describes how to use prefix and suffix to customize scanned data.	
	Chapter 9, Batch Programming	: Explains how to integrate a complex programming task into a single barcode.	
\$	Appendix	: Provides factory defaults table and a bunch of frequently used programming	

barcodes.

Explanation of Icons



This icon indicates something relevant to this manual.



This icon indicates this information requires extra attention from the reader.



This icon indicates handy tips that can help you use or configure the scanner with ease.



This icon indicates practical examples that can help you to acquaint yourself with operations.

Chapter 1 Getting Started

Introduction

The FM30 scanner reads a 1D or 2D barcode by capturing its image. Adopting the advanced technology independently developed by Newland Auto-ID Tech, it provides users with Level mode, Sense mode, Continuous mode and Pulse mode, tailored to different scanning needs.

An illustrated introduction to the FM30 scanner is included in this chapter. If you have an FM30 scanner at hand, make good use of it to develop a better understanding of this manual. This chapter is written for normal users, maintenance staff and software developers.

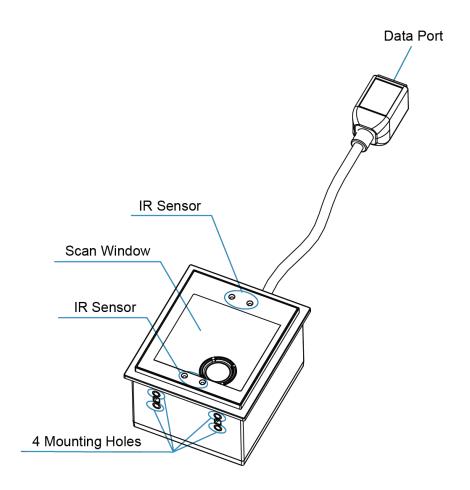
Features of the FM30

- Snappy on-screen barcode capture
- Higher resolution CMOS
- Multiple color options for Good Read LED
- IR/Light triggers
- IP65-rated sealing

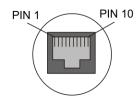
Unpacking

Open the package and take out the scanner and its accessories. Check to make sure everything on the packing list is present and intact. If any contents are damaged or missing, please keep the original package and contact your dealer immediately for after-sales service.

FM30 Scanner



Data Port Pinout



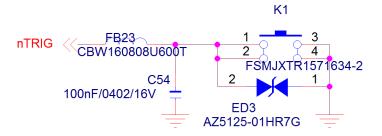
PIN	Signal	Туре	Function
1	AGND	Р	Ground
2	nTRIG	I	Trigger signal input: active low
3	VCC	Р	Power+ (DC5V)
4	TXD	0	RS-232 output
5	RXD	I	RS-232 input
6	CTS	I	Clear to send (RS-232)
7	RTS	0	Request to send (RS-232)
8	GND	Р	Ground
9	D-	I/O	USB signal
10	D+	I/O	

Driving the nTRIG pin (PIN 2) on the data port low for over 10ms causes the scanner to start a scan and decode session. If barcode is decoded, the scanner waits for the voltage at the nTrig pin to turn high (or the trigger to be released) after sending the data to the Host. If the trigger is released during a scan attempt, the scanner immediately stops decoding.

Next decode session does not happen until the scanner receives active trigger signal (driving the nTRIG pin low) again.

As a decode session involves image capture, barcode decoding and other steps, it is suggested that the minimum interval between triggers should exceed 50ms.

The following trigger circuit is provided for reference.



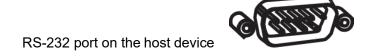
Connecting the Scanner to a Host Device

The scanner must be connected to a host device in actual application, such as PC, POS or any intelligent terminal with USB or RS-232 port, using a USB or RS-232 cable.

USB

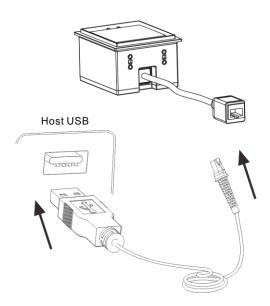


RS-232



Note: Please check the port on the host device and purchase the cable accordingly.

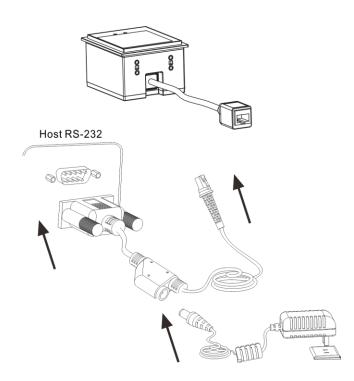
Using USB Cable



Connect the scanner to a host device with a USB cable with RJ45 and USB connectors:

- 1. Plug the cable's RJ45 connector into the data port on the scanner.
- 2. Plug the cable's USB connector into the USB port on the host device.

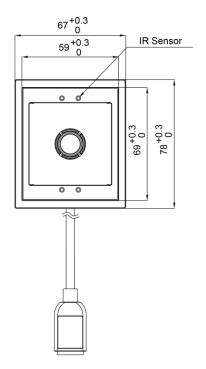
Using RS-232 Cable

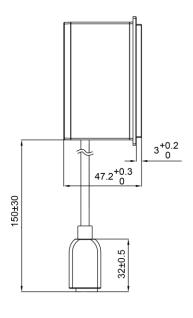


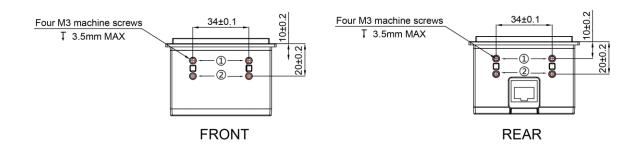
Connect the scanner to a host device with an RS-232 cable with RJ45, RS-232 connector and a power jack:

- 1. Plug the cable's RJ45 connector into the data port on the scanner.
- 2. Plug the cable's RS-232 connector into the RS-232 port on the host device.
- 3. Plug the power adapter into the power jack of the cable.
- 4. Connect the power adapter to a power outlet.

Dimensions (unit: mm)

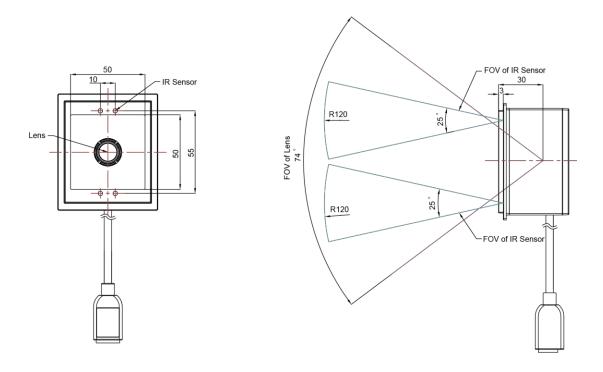


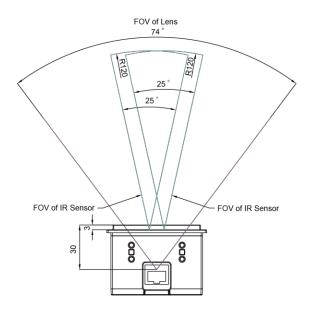




Note: There are two pairs of mounting holes on both the front and rear of the scanner, the upper pair of holes ① / the lower ones ② are compatible with FM308056 / FM308051 in mounting height, respectively. The user may choose an appropriate pair of holes on both front and rear to secure the scanner to a mounting surface with M3 machine screws, as per mounting needs.

Field of View (unit: mm)





Note: If the IR sensors on the scanner are blocked or covered, the Sense scan mode may not work properly.

Power On, Power Off, Reboot

Power on the scanner

Connect the scanner to a Host. Then the scanner will be turned on.

Power off the scanner

Remove the communication cable from the scanner; or remove the USB cable from the Host; or disconnect the power adaptor from mains.

Reboot the scanner

If the scanner stops responding to input or runs abnormally, turn off the scanner and then turn it back on.

Scanning Instructions

When the scanner is in the Sense scan mode, you can follow the steps below to scan a barcode:

Present the barcode on mobile phone screen or paper to the center of the scan window.

For a successful read, the scanner will beep.

Maintenance

- ♦ The scan window should be kept clean.
- ♦ Do not scratch the scan window.
- ♦ Use soft brush to remove the stain from the scan window.
- ♦ Use the soft cloth to clean the window, such as eyeglass cleaning cloth.
- ♦ Do not spray any liquid on the scan window.
- ♦ Do not use any detergent to clean other parts of the device except for water.

Note: The warranty DOES NOT cover damages caused by inappropriate care and maintenance.

Chapter 2 EasySet

EasySet, developed by Fujian Newland Auto-ID Tech. Co., Ltd., is a configuration tool for Newland's 1D/2D handheld barcode scanner, fixed mount barcode scanners and OEM scan engines. Its main features include:

- ♦ View device & configuration information of online device
- ♦ Configure device
- ♦ Update firmware of online device
- ♦ Load/modify existing XML configuration file; save current settings to an XML file
- ♦ Create/print/save programming barcodes to a PDF or Word file
- ♦ View/edit/save image stored on online device in the original image/BMP/JPG/TIFF format
- ♦ Send serial commands to online device and receive device response
- ♦ Supported languages: Chinese and English.

EasySet supports 32-bit/64-bit Microsoft WinXP/Win7/Win 8/Win 8.1/Win 10 operating systems.

EasySet can communicate with device via one of the following interface: RS-232, USB COM Port Emulation (UFCOM driver required), USB CDC (UFCOM driver required), USB DataPipe (UFCOM driver required), USB HID-POS.





Chapter 3 System Settings

Introduction

There are three ways to configure the FM30: Barcode programming, command programming and Easyset programming.

Barcode Programming

The FM30 can be configured by scanning programming barcodes. All user programmable features/options are described along with their programming barcodes/commands in the following sections.

This programming method is most straightforward. However, it requires manually scanning barcodes. As a result, errors are more likely to occur.

Command Programming

The FM30 can also be configured by serial commands sent from the host device.

Users can design an application program to send those command strings to the scanners to perform device configuration.

For more information, refer to the Programming Guide Based on Newland Unified Commands Set.

EasySet Programming

Besides the two methods mentioned above, you can conveniently perform scanner configuration through EasySet too. EasySet is a Windows-based configuration tool particularly designed for Newland products, enabling users to gain access to decoded data and captured images and to configure scanners. For more information about this tool, refer to the *EasySet User Guide*.



** Exit Setup



Enter Setup

Programming Barcode/ Programming Command/Function



The figure above is an example that shows you the programming barcode and command for the Enter Setup function:

- 1. The No Case Conversion barcode.
- 2. The No Case Conversion command.
- 3. The description of feature/option.
- 4. ** indicates factory default settings.

Note: "@" included in the programming command indicates permanent setting which means the setting will not be lost by removing power from the scanner or turning off or rebooting it; whereas "#" included in the programming command indicates temporary setting which means the setting will be lost by removing power from the scanner or turning off or rebooting it.

** Exit Setup



Enter Setup

Use of Programming Command

Besides the barcode programming method, the scanner can also be configured by serial commands (HEX) sent from the host device. **All commands must be entered in uppercase letters**.

Command Syntax

Prefix StorageType Tag SubTag {Data} [,SubTag {Data}] [;Tag SubTag {Data}] [...] Suffix

Prefix: "~<SOH>0000" (HEX: 7E 01 30 30 30 30), 6 characters.

StorageType: "@" (HEX: **40**) or "#" (HEX: **23**), 1 character. "@" means permanent setting which will not be lost by removing power from the scanner or rebooting it; "#" means temporary setting which will be lost by removing power from the scanner or rebooting it.

Tag: A 3-character case-sensitive field that identifies the desired command group. For example, all USB HID Keyboard configuration settings are identified with a Tag of KBW.

SubTag: A 3-character case-sensitive field that identifies the desired parameter within the tag group. For example, the SubTag for the keyboard layout is CTY.

Data: The value for a feature or parameter setting, identified by the Tag and SubTag.

Suffix: ";<ETX>" (HEX: 3B 03), 2 characters.

Multiple commands can be issued within one Prefix/Suffix sequence. For configuration commands, only the **Tag**, **SubTag**, and **Data** fields must be repeated for each command in sequence. If an additional command is to be applied to the same Tag, then the command is separated with a comma (,) and only the **SubTag** and **Data** fields of the additional commands are issued. If the additional command requires a different **Tag** field, the command is separated from previous command by a semicolon (;).

Query Commands

For query commands, the entry in the **Data** field in the syntax above is one of the following characters means:

* (HEX: **2A**) What is the scanner's current value for the setting(s).

& (HEX: **26**) What is the factory default value for the setting(s).

^ (HEX: **5E**) What is the range of possible values for the setting(s).



** Exit Setup

18



Enter Setup

The value of the StoreType field in a query command can be either "@" (HEX: 40) or "#" (HEX: 23).

A query command with the **SubTag** field omitted means to query all the settings concerning a tag. For example, to query all the current settings about Code 11, you should enter **7E 01 30 30 30 40 43 31 31 2A 3B 03** (i.e. ~<SOH>0000@C11*;<ETX>).

Responses

Different from command sequence, the prefix of a response consists of the six characters of "<STX><SOH>0000" (HEX: **02 01 30 30 30 30**).

The scanner responds to serial commands with one of the following three responses:

<ACK> (HEX: **06**) Indicates a good command which has been processed.

<NAK> (HEX: **15**) Indicates a good configuration command with its **Data** field entry out of the allowable range for this Tag and SubTag combination (e.g. an entry for an inter-keystroke delay of 100 when the field will only allow 2 digits), or an invalid query command.

<ENQ> (HEX: **05**) Indicates an invalid Tag or SubTag command.

When responding, the scanner echoes back the command sequence with the status character above inserted directly before each of the punctuation marks (the comma or semicolon) in the command.

Examples

Example 1: Enable Code 11, set the minimum and maximum lengths to 12 and 22 respectively.

Enter: 7E 01 30 30 30 30 40 43 31 31 45 4E 41 31 2C 4D 49 4E 31 32 2C 4D 41 58 32 32 3B 03

(~<SOH>0000@C11ENA1,MIN12,MAX22;<ETX>)

Response: 02 01 30 30 30 30 40 43 31 31 45 4E 41 31 06 2C 4D 49 4E 31 32 06 2C 4D 41 58 32 32 06 3B 03

(<STX><SOH>0000@C11ENA1<ACK>,MIN12<ACK>,MAX22<ACK>;<ETX>)

Example 2: Query the current minimum and maximum lengths of Code 11.

Enter: 7E 01 30 30 30 30 40 43 31 31 4D 49 4E 2A 2C 4D 41 58 2A 3B 03

(~<SOH>0000@C11MIN*,MAX*;<ETX>)

Response: 02 01 30 30 30 30 40 43 31 31 4D 49 4E 31 32 06 2C 4D 41 58 32 32 06 3B 03

(<STX><SOH>0000@C11MIN12<ACK>,MAX22<ACK>;<ETX>)



** Exit Setup

19



Enter Setup

Use of Programming Barcodes

Scanning the **Enter Setup** barcode can enable the scanner to enter the setup mode. Then you can scan a number of programming barcodes to configure your scanner. To exit the setup mode, scan the **Exit Setup** barcode or a non-programing barcode, or reboot the scanner.



** Exit Setup



Enter Setup

Programming barcode data (i.e. the characters under programming barcode) can be transmitted to the host device. Scan the appropriate barcode below to enable or disable the transmission of programming barcode data to the host device.



** Do Not Transmit Programming Barcode Data



Transmit Programming Barcode Data



** Exit Setup 20



Enter Setup

Illumination

A couple of illumination options are provided to improve the lighting conditions during every image capture:

Normal: Illumination LEDs are turned on during image capture.

Always On: Illumination LEDs keep on after the scanner is powered on.

Off: Illumination LEDs are off all the time.



** Normal



Off



Always On



** Exit Setup



Illumination LED Selection









Good Read LED

The LED can be programmed to be On or Off to indicate good read.







** Exit Setup 22



Enter Setup

Good Read LED Duration

This parameter sets the amount of time that the Good Read LED to remain on following a good read. It is programmable in 1ms increments from 1ms to 2,500ms.



Short (20ms)



Medium (120ms)



**Long (220ms)



Prolonged (320ms)



Custom (1 - 2,500ms)

Kample

Set the Good Read LED duration to 800ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Custom barcode.
- 3. Scan the numeric barcodes "8", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.





Good Read LED Selection



Red LED



** Green LED



White LED

@GRLCLR4

Barcode Pay Mode

Note: When Barcode Pay Mode is selected, the scanner utilizes green, blue, and red LED(s) to indicate good read on WeChat Pay barcode, Alipay barcode, and other barcode respectively.

@SETUPE0



Enter Setup

Power On Beep

The scanner can be programmed to beep when it is powered on. Scan the Off barcode if you do not want a power on beep.





Good Read Beep

Scanning the **Off** barcode can turn off the beep that indicates successful decode; scanning the **On** barcode can turn it back on.





@SETUPE0

** Exit Setup



Enter Setup

Good Read Beep Duration

This parameter sets the length of the beep the scanner emits on a good read. It is programmable in 1ms increments from 20ms to 300ms.



Short (40ms)



** Medium (80ms)



Long (120ms)



Custom (20 - 300ms)

xample

Set the Good Read Beep duration to 200ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Custom barcode.
- 3. Scan the numeric barcodes "2", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



** Exit Setup

26



Enter Setup

Good Read Beep Frequency

This parameter is programmable in 1Hz increments from 20Hz to 20,000Hz.



Extra Low (800Hz)



Low (1600Hz)



** Medium (2730Hz)



High (4200Hz)



Custom (20 - 20,000Hz)

xample

Set the Good Read Beep frequency to 2,000Hz:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Custom barcode.
- 3. Scan the numeric barcodes "2", "0", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



** Exit Setup



Enter Setup

Good Read Beep Volume

There are 20 volume levels to choose from. The bigger the value, the louder the Good Read Beep.



** Loud







Custom Volume (Level 1-20)

Kanple xanple

Set the Good Read Beep volume to Level 8:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Custom Volume barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.





Enter Setup

Scan Mode

- Level Mode: A trigger pull activates a decode session. The decode session continues until a barcode is decoded or you release the trigger.
- Sense Mode: The scanner activates a decode session every time it detects a barcode presented to it. The decode session continues until a barcode is decoded or the decode session timeout expires. Reread Timeout can avoid undesired rereading of same barcode in a given period of time. Image Stabilization Timeout gives the scanner time to adapt to ambient environment after it decodes a barcode and "looks" for another. Image Change Trigger Sensitivity can change the Sense Mode's sensibility to changes in images captured, while IR Proximity Trigger Sensitivity can adjust the Sense Mode's sensibility in detecting barcodes presented to the scanner.
- Continuous Mode: The scanner automatically starts one decode session after another. To suspend/resume barcode reading, simply press the trigger. Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time. Note that when switching to this mode by scanning the Continuous Mode barcode, the scanner will stop barcode reading for 3 seconds before starting scanning continuously.
- Pulse Mode: When the trigger is pulled and released, scanning is activated until a barcode is decoded or the decode session timeout expires (The decode session timeout begins when the trigger is released).



Level Mode



** Sense Mode



Continuous Mode

29



Pulse Mode





Enter Setup

Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 1ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms.



Decode Session Timeout



Set the decode session timeout to 1,500ms:

- Scan the Enter Setup barcode.
- 2. Scan the **Decode Session Timeout** barcode.
- 3. Scan the numeric barcodes "1", "5", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.





Enter Setup

Image Stabilization Timeout (Sense Mode)

This parameter defines the amount of time the scanner will spend adapting to ambient environment after it decodes a barcode and "looks" for another. It is programmable in 1ms increments from 0ms to 3,000ms. The default setting is 200ms.



Image Stabilization Timeout



Set the image stabilization timeout to 800ms:

- Scan the Enter Setup barcode.
- 2. Scan the Image Stabilization Timeout barcode.
- 3. Scan the numeric barcodes "8", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.

** Exit Setup



Enter Setup

Reread Timeout

Reread Timeout can avoid undesired rereading of same barcode in a given period of time. This feature is only applicable to the Sense and Continuous modes.

To enable/disable the Reread Timeout, scan the appropriate barcode below.

Enable Reread Timeout: Do not allow the scanner to re-read same barcode before the reread timeout expires.

Disable Reread Timeout: Allow the scanner to re-read same barcode.



Enable Reread Timeout



** Disable Reread Timeout

The following parameter sets the time interval between two successive reads on same barcode. It is programmable in 1ms increments from 0ms to 3,600,000ms. When it is set to a value greater than 3,000, the timeout for rereading same programming barcode is limited to 3,000ms. The default setting is 1,500ms.



Reread Timeout



Set the reread timeout to 1,000ms:

- 1. Scan the Enter Setup barcode.
- Scan the Reread Timeout barcode.
- 3. Scan the numeric barcodes "1", "0", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.



** Exit Setup

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Enter Setup

You may wish to restart the reread timeout when the scanner encounters the same barcode that was decoded in the last scan session before the reread timeout expires. To enable this feature, scan the **Reread Timeout Reset On** barcode. This feature is only effective when **Reread Timeout** is enabled.



Reread Timeout Reset On



** Reread Timeout Reset Off

Image Decoding Timeout

Image Decoding Timeout specifies the maximum time the scanner will spend decoding an image. This parameter is programmable in 1ms increments from 1ms to 3,000ms. The default timeout is 500ms.



Image Decoding Timeout

Xample

Set the image decoding timeout to 1,000ms:

- Scan the Enter Setup barcode.
- 2. Scan the Image Decoding Timeout barcode.
- 3. Scan the numeric barcodes "1", "0", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



** Exit Setup



Enter Setup

Trigger Selection (Sense Mode)



Image Change Trigger



IR Proximity Trigger







Enter Setup

Image Change Trigger Sensitivity

This specifies the degree of acuteness of the scanner's response to changes in images captured. There are 20 levels to choose from. The smaller the value, the higher the sensitivity and the lower requirement in image change to trigger the scanner. You can select an appropriate degree of sensitivity that fits your application environment. This feature is only applicable to the Sense mode.



Low Sensitivity



** Medium Sensitivity



High Sensitivity



Enhanced Sensitivity



Custom Sensitivity (Level 1-20)

xample

Set the image change trigger sensitivity to Level 10:

- Scan the Enter Setup barcode.
- 2. Scan the Custom Sensitivity barcode.
- 3. Scan the numeric barcodes "1" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.



** Exit Setup



Enter Setup

IR Proximity Trigger Sensitivity

This specifies the degree of acuteness of the scanner's "sense" to detect barcodes presented to it. There are 10 levels to choose from. The smaller the value, the higher the sensitivity and the further the scanner can reach. You can select an appropriate degree of sensitivity that fits your application needs. This feature is only applicable to the Sense mode.



Low Sensitivity



Medium Sensitivity



** High Sensitivity



Custom Sensitivity (Level 1-10)

xample

Set the IR proximity trigger sensitivity to Level 10:

- Scan the Enter Setup barcode.
- 2. Scan the **Custom Sensitivity** barcode.
- 3. Scan the numeric barcodes "1" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.





Enter Setup

Trigger Commands

When **Enable Trigger Commands** is selected, you can activate and deactivate the scanner in the Level mode with serial trigger commands. Sending the **Start Scanning** command (default: **SOH> T SOH> T SCOT>**, user-programmable) to the scanner in the Level mode activates a decode session. The decode session continues until a barcode is decoded or the decode session timeout expires or the scanner receives the **Stop Scanning** command (default: **SOH> P SCOT>**, user-programmable).



** Disable Trigger Commands



Enable Trigger Commands

Modify Start Scanning Command

The **Start Scanning** command can consist of 1-10 characters (HEX values from 0x01 to 0xFF). In this command, the character "?" (HEX: 0x3F) cannot be the first character. The default **Start Scanning** command is **<SOH> T <EOT>**.



Modify Start Scanning Command



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Set the Start Scanning command to "*T":

- 1. Scan the Enter Setup barcode.
- 2. Scan the Modify Start Scanning Command barcode.
- 3. Scan the numeric barcodes "2", "A", "5" and "4" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.



** Exit Setup



Modify Stop Scanning Command

The **Stop Scanning** command can consist of 1-10 characters (HEX values from 0x01 to 0xFF). In this command, the character "?" (HEX: 0x3F) cannot be the first character. The default **Stop Scanning** command is **<SOH> P <EOT>**.



Modify Stop Scanning Command



Set the Stop Scanning command to "*P":

- Scan the Enter Setup barcode.
- 2. Scan the Modify Stop Scanning Command barcode.
- 3. Scan the numeric barcodes "2", "A", "5" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.

Make a Beeping Sound

You may wish to force the scanner to beep upon a command sent from the host. A beeping sound is made to gain a user's attention to an error or other important event.

BEEPONxxxFyyyT (xxx: The desired frequency, 1-20,000Hz; yyy: The desired duration, 1-10,000ms)

Example: Make a 50ms beep at 2,000Hz

Enter: 7E 01 30 30 30 30 40 42 45 45 50 4F 4E 32 30 30 30 46 35 30 54 3B 03

(~<SOH>0000#BEEPON2000F50T;<ETX>)

Response: 02 01 30 30 30 30 40 42 45 45 50 4F 4E 32 30 30 30 46 35 30 54 06 3B 03

(<STX><SOH>0000#BEEPON2000F50T<ACK>;<ETX>)





Enter Setup

Scanning Preference

Normal Mode: Select this mode when reading barcodes on paper.

Screen Mode: Select this mode when reading barcodes on the screen.

Barcode Pay Mode: Select this mode when reading barcodes to perform payment transactions, such as Alipay, WeChat

Pay barcodes.



** Normal Mode



Screen Mode



Barcode Pay Mode

Read Barcode On/Off

Sending the Read Barcode Off command ~<SOH>0000#SCNENA0;<ETX> to the scanner can disable it from reading barcode, and the scanner is unable to scan barcode unless you send the Read Barcode On command ~<SOH>0000#SCNENA1;<ETX> to it or power cycle it. By default, Read Barcode is On.



** Exit Setup



Enter Setup

Decode Area

Whole Area Decoding: The scanner attempts to decode barcode(s) within its field of view, from the center to the periphery, and transmits the barcode that has been first decoded.

Specific Area Decoding: The scanner attempts to read barcode(s) within a specified decoding area and transmits the barcode that has been first decoded. This option allows the scanner to narrow its field of view to make sure it reads only those barcodes intended by the user. For instance, if multiple barcodes are placed closely together, specific area decoding in conjunction with appropriate pre-defined decoding area will insure that only the desired barcode is read.



** Whole Area Decoding



Specific Area Decoding

If **Specific Area Decoding** is enabled, the scanner only reads barcodes that intersect the predefined decoding area. The default decoding area is an area of 40% top, 60% bottom, 40% left and 60% right of the scanner's field of view

You can define the decoding area using the **Top of Decoding Area**, **Bottom of Decoding Area**, **Left of Decoding Area** and **Right of Decoding Area** barcodes as well as numeric barcode(s) that represent(s) a desired percentage (0-100). The value of Bottom must be greater than that of Top; the value of Right must be greater than that of Left.



Top of Decoding Area



Bottom of Decoding Area



Left of Decoding Area



Right of Decoding Area





Enter Setup



Kample

Program the scanner to only read Barcode 1 in the figure above by setting the decoding area to 10% top, 45% bottom, 15% left and 30% right:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Top of Decoding Area barcode.
- 3. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Bottom of Decoding Area barcode.
- 6. Scan the numeric barcodes "4" and "5" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Top of Decoding Area barcode.
- 9. Scan the numeric barcodes "1" and "0" from the "Digit Barcodes" section in Appendix.
- 10. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 11. Scan the Left of Decoding Area barcode.
- 12. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.
- 13. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 14. Scan the Right of Decoding Area barcode.
- 15. Scan the numeric barcodes "3" and "0" from the "Digit Barcodes" section in Appendix.
- 16. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 17. Scan the Left of Decoding Area barcode.
- 18. Scan the numeric barcodes "1" and "5" from the "Digit Barcodes" section in Appendix.
- 19. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 20. Scan the Exit Setup barcode.



** Exit Setup



Enter Setup

Image Flipping



** Do Not Flip



Flip Vertically



Flip Horizontally



Flip Horizontally & Vertically

Example of image not flipped



Example of image flipped vertically



Example of image flipped horizontally



Example of image flipped horizontally & vertically







Enter Setup

Bad Read Message

Scan the appropriate barcode below to select whether or not to send a bad read message (user-programmable) when a good read does not occur before trigger release, or the decode session timeout expires, or the scanner receives the **Stop Scanning** command (For more information, see the "Serial Trigger Command" section in this Chapter).



** Bad Read Message OFF



Bad Read Message ON

Set Bad Read Message

A bad read message can contain up to 7 characters (HEX values from 0x00 to 0xFF). To set a bad read message, scan the **Set Bad Read Message** barcode, the numeric barcodes representing the hexadecimal values of desired character(s) and the **Save** barcode. The default setting is "NG".



Set Bad Read Message



Set the bad read message to "F" (HEX: 0x46):

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Set Bad Read Message barcode.
- 3. Scan the numeric barcodes "4" and "6" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



** Exit Setup



Enter Setup

Default Settings

Factory Defaults

Scanning the following barcode can restore the scanner to the factory defaults.

You may need to reset all parameters to the factory defaults when:

- scanner is not properly configured so that it fails to decode barcodes.
- ♦ you forget previous configuration and want to avoid its impact.



Restore All Factory Defaults

Custom Defaults

Scanning the **Restore All Custom Defaults** barcode can reset all parameters to the custom defaults. Scanning the **Save** as **Custom Defaults** barcode can set the current settings as custom defaults.

Custom defaults are stored in the non-volatile memory.



Save as Custom Defaults



Restore All Custom Defaults



Restoring the scanner to the factory defaults will not remove the custom defaults from the scanner.





Enter Setup

Query Product Information

After scanning the barcode below, the product information (including product name, firmware version, decoder version, hardware version, product serial number, OEM serial number and manufacturing date) will be sent to the host device.



Query Product Information

Query Product Name



Query Product Name

Query Firmware Version



Query Firmware Version



** Exit Setup



Query Decoder Version



Query Decoder Version

Query Hardware Version



Query Hardware Version

Query Product Serial Number



Query Product Serial Number





Enter Setup

Query Manufacturing Date



Query Manufacturing Date

Query OEM Serial Number



Query OEM Serial Number

Query Data Formatter Version



Query Data Formatter Version



** Exit Setup



Chapter 4 RS-232 Interface

Introduction

When the scanner is connected to the RS-232 port of a host device, the scanner will automatically enable RS-232 communication. However, you need to set communication parameters (including baud rate, parity check, data bit and stop bit) on the scanner to match the host device so that two devices can communicate with each other.



RS-232





@SETUPE1
Enter Setup

Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the host requirements.



@232BAD8

115200



57600



38400



19200



14400



** 9600



4800



2400





Enter Setup

Parity Check

Set the parity type to match the host requirements.

- ♦ **Odd Parity:** If the data contains an odd number of 1 bits, the parity bit value is set to 0.
- ♦ Even Parity: If the data contains an even number of 1 bits, the parity bit value is set to 0.
- ♦ **None:** Select this option when no parity bit is required.



** None



Even Parity



Odd Parity





Enter Setup

Data Bit

Set the number of data bits to match the host requirements.



7 Data Bits



** 8 Data Bits

Stop Bit

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Set the number of stop bits to match the host requirements.



** 1 Stop Bit



2 Stop Bits



** Exit Setup



Enter Setup

Hardware Auto Flow Control

If this feature is enabled, the scanner determines whether to transmit data based on CTS signal level. When CTS signal is at a low level which means the serial port's cache memory of receiving device (such as PC) is full, the scanner sends data through RS-232 port until CTS signal is set to high level by receiving device. When the scanner is not ready for receiving, it will set RTS signal to low level. When sending device (such as PC) detects it, it will not send data to the scanner any more to prevent data loss.

If this feature is disabled, reception/transmission of serial data will not be influenced by RTS/CTS signal.



** Disable Hardware Auto Flow Control



Enable Hardware Auto Flow Control



Before enabling this feature, make sure that RTS/CTS signal lines are contained in RS-232 cable. Without the signal lines, RS-232 communication errors will occur.

Datalogic Magellan Aux-RS232

Scanning the following barcode to program the scanner for a Datalogic Magellan Aux-RS232 port configuration.



Datalogic Magellan Aux-RS232

Note: A specific data cable is necessary for the Datalogic Magellan Aux-RS232 port. Please contact salesperson to buy CBL-125R or CBL-128R cable.





Enter Setup

Chapter 5 USB Interface

Introduction

There are four options for USB connection:

- USB HID Keyboard: The scanner's transmission is simulated as USB keyboard input with no need for command configuration or a driver. Barcode data could be entered by the virtual keyboard directly and it is also convenient for the host device to receive data.
- USB CDC: It is compliant with the standard USB CDC class specifications defined by the USB-IF and allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature.
- HID POS (POS HID Barcode Scanner): It is based on the HID interface, with no need for a custom driver. It excels virtual keyboard and traditional RS-232 interface in transmission speed.
- ♦ IBM SurePOS: It conforms to IBM (now Toshiba Global Commerce Solutions) 4698 USB scanner interface specifications.

When the scanner is connected to both USB and RS-232 ports on a host device, it will select the USB connection by default.

@SETUPE0

** Exit Setup



Enter Setup

USB HID Keyboard

When the scanner is connected to the USB port on a host device, you can enable the USB HID Keyboard feature by scanning the barcode below. Then scanner's transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



** USB HID Keyboard



If the host device allows keyboard input, then no extra software is needed for HID Keyboard input.





Enter Setup

USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is U.S. keyboard.



** U.S. (English)



Belgium



Brazil



Canada (French)



Czechoslovakia



Denmark



Finland (Swedish)



** Exit Setup



Enter Setup



France



Germany/ Austria



Greece



Hungary



Israel (Hebrew)



Italy



Latin America/ South America



Netherlands (Dutch)



** Exit Setup



Enter Setup



Norway



Poland



Portugal



Romania



Russia



Slovakia



Spain



Sweden





Enter Setup



Switzerland (German)



Turkey_F



Turkey_Q



IIK



Japan



** Exit Setup



Enter Setup

Beep on Unknown Character

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard. As a result, the scanner fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



** Do Not Beep on Unknown Character



Beep on Unknown Character



Supposing French keyboard (Country Code: 7) is selected and barcode data "AĐF" is being dealted with, the keyboard will fail to locate the "Đ" (0xD0) character and the scanner will ignore the character and continue to process the next one.

Do Not Beep on Unknown Character: The scanner does not beep and the Host receives "AF".

Beep on Unknown Character: The scanner beeps and the Host still receives "AF".



If Emulate ALT+Keypad ON is selected, Beep on Unknown Character does not function.



** Exit Setup



Enter Setup

Emulate ALT+Keypad

When **Emulate ALT+Keypad** is turned on, any character whose ASCII value is greater than or equal to 0x20 is sent over the numeric keypad no matter which keyboard type is selected.

- 1. ALT Make
- 2. Enter the number corresponding to a desired character on the keypad.
- 3. ALT Break

After **Emulate ALT+Keypad ON** is selected, you need to choose the code page with which the barcodes were created and to turn **Unicode Encoding** On or Off depending on the encoding used by the application software.



** Emulate ALT+Keypad OFF



Emulate ALT+Keypad ON



Since sending a character involves multiple keystroke emulations, this method appears less efficient.



Supposing Emulate ALT+Keypad is ON, Unicode Encoding is Off, Code Page 1252 (West European Latin) is selected, and Emulate Keypad with Leading Zero is Off, barcode data "AĐF" (65/208/70) is sent as below:

"A" - "ALT Make" + "065" + "ALT Break"

"Đ" -- "ALT Make" + "208" + "ALT Break"

"F" -- "ALT Make" + "070" + "ALT Break"





Enter Setup

Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the barcode being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, select the code page with which the barcodes were created by scanning the appropriate barcode below. For PDF417, QR Code, Aztec and Data Matrix, besides setting the code page, you also need to set the character encoding in the "Character Encoding" section in Chapter 6. This feature is only effective when **Emulate ALT+Keypad** is turned on.



** Code Page 1252 (West European Latin)



Code Page 1251 (Cyrillic)



Code Page 1250 (Central and East European Latin)



Code Page 1253 (Greek)



Code Page 1254 (Turkish)



Code Page 1255 (Hebrew)





Enter Setup



Code Page 1256 (Arabic)



Code Page 1257 (Baltic)



Code Page 1258 (Vietnamese)



Code Page 936 (Simplified Chinese, GB2312,GBK)



Code Page 950 (Traditional Chinese, Big5)



Code Page 874 (Thai)

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Code Page 932 (Japanese, Shift-JIS)





Enter Setup

Unicode Encoding

Different host program may use different character encodings for handling incoming barcode data. For instance, Microsoft Office Word uses Unicode encoding and therefore you should turn **Unicode Encoding** on, whereas Microsoft Office Excel or Notepad uses Code Page encoding and therefore you should turn **Unicode Encoding** off. This feature is only effective when **Emulate ALT+Keypad** is turned on.





Emulate Keypad with Leading Zero

You may turn this feature on to send character sequences sent over the numeric keypad as ISO characters which have a leading zero. For example, ASCII A transmits as "ALT MAKE" 0065 "ALT BREAK". This feature is only effective when **Emulate ALT+Keypad** is enabled.









Enter Setup

Function Key Mapping

When Ctrl+ASCII Mode is selected, function characters (0x00 - 0x1F) are sent as ASCII sequences.



@KBMFKM0

** Disable



Ctrl+ASCII Mode



Alt+Keypad Mode



If **Ctrl+ASCII Mode** is selected and other parameters of USB HID Keyboard adopt factory defaults, barcode data "A<HT>(i.e. Horizontal Tab)F" (0x41/0x09/0x46) is sent as below:

"A" - Keystroke "A"

<HT> - "Ctrl Make" + Keystroke "I" + "Ctrl Break"

"F" - Keystroke "F"

For some text editors, "Ctrl I" means italic convert. So the output may be "AF".

If **Alt+Keypad Mode** is selected and other parameters of USB HID Keyboard adopt factory defaults, the data above is sent as below:

"A" - Keystroke "A"

<HT> - "Alt Make" + Keystrokes "009" + "Alt Break"

"F" - Keystroke "F"



@SETUPE0



Enter Setup

ASCII Function Key Mapping Table

ASCII Function	ASCII Value (HEX)	Function Key Mapping Disabled	Ctrl+ASCII	
NUL	00	Null	Ctrl+@	
SOH	01	Keypad Enter	Ctrl+A	
STX	02	Caps Lock	Ctrl+B	
ETX	03	ALT	Ctrl+C	
EOT	04	Null	Ctrl+D	
ENQ	05	CTRL	Ctrl+E	
ACK	06	Null	Ctrl+F	
BEL	07	Enter	Ctrl+G	
BS	08	Left Arrow	Ctrl+H	
HT	09	Horizontal Tab	Ctrl+I	
LF	0A	Down Arrow	Ctrl+J	
VT	0B	Vertical Tab	Ctrl+K	
FF	0C	Delete	Ctrl+L	
CR	0D	Enter	Ctrl+M	
so	0E	Insert	Ctrl+N	
SI	0F	Esc	Ctrl+O	
DLE	10	F11	Ctrl+P	
DC1	11	Home	Ctrl+Q	
DC2	12	PrintScreen	Ctrl+R	
DC3	13	Backspace	Ctrl+S	
DC4	14	tab+shift	Ctrl+T	
NAK	15	F12	Ctrl+U	
SYN	16	F1	Ctrl+V	
ETB	17	F2	Ctrl+W	
CAN	18	F3	Ctrl+X	
EM	19	F4	Ctrl+Y	
SUB	1A	F5	Ctrl+Z	
ESC	11	F6	Ctrl+[
FS	1C	F7	Ctrl+\	
GS	1D	F8	Ctrl+]	
RS	1E	F9	Ctrl+6	
US	1F	F10	Ctrl+-	



** Exit Setup



Enter Setup

ASCII Function Key Mapping Table (Continued)

The last five characters (0x1B~0x1F) in the table above apply to US keyboard layout only. The following chart provides the equivalents of these five characters for other countries.

Country	Ctrl+ASCII						
United States	Ctrl+[Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-		
Belgium	Ctrl+[Ctrl+<	Ctrl+]	Ctrl+6	Ctrl+-		
Scandinavia	Ctrl+8	Ctrl+<	Ctrl+9	Ctrl+6	Ctrl+-		
France	Ctrl+^	Ctrl+8	Ctrl+\$	Ctrl+6	Ctrl+=		
Germany		Ctrl+Ã	Ctrl++	Ctrl+6	Ctrl+-		
Italy		Ctrl+\	Ctrl++	Ctrl+6	Ctrl+-		
Switzerland		Ctrl+<	Ctrl+	Ctrl+6	Ctrl+-		
United Kingdom	Ctrl+[Ctrl+⊄	Ctrl+]	Ctrl+6	Ctrl+-		
Denmark	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-		
Norway	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-		
Spain	Ctrl+[Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-		





Enter Setup

Inter-Keystroke Delay

This parameter specifies the delay between emulated keystrokes.



** No Delay



Long Delay (40ms)



Short Delay (20ms)



** Exit Setup



Enter Setup

Caps Lock

The **Caps Lock On** options can invert upper and lower case characters contained in barcode data. This inversion occurs regardless of the state of Caps Lock key on the host device's keyboard. To disable this feature, scan the appropriate **Caps Lock OFF** barcode below based on your keyboard.



** Caps Lock OFF, Non-Japanese Keyboard



Caps Lock ON, Non-Japanese Keyboard



Caps Lock OFF, Japanese Keyboard



Caps Lock ON, Japanese Keyboard



Emulate ALT+Keypad ON/ Convert All to Upper Case/ Convert All to Lower Case prevails over Caps Lock ON.



When the Caps Lock ON feature is selected, barcode data "AbC" is transmitted as "aBc".





Enter Setup

Convert Case

Scan the appropriate barcode below to convert all bar code data to your desired case.



** No Case Conversion



Convert All to Upper Case



Convert All to Lower Case



When the Convert All to Lower Case feature is enabled, barcode data "AbC" is transmitted as "abc".



If Emulate ALT+Keypad ON is selected, Convert All to Lower Case and Convert All to Upper Case do not function.





Enter Setup

Emulate Numeric Keypad



- ♦ **Do Not Emulate Numeric Keypad 1:** Sending a number (0-9) is emulated as keystroke(s) on main keyboard.
- Emulate Numeric Keypad 1: Sending a number (0-9) is emulated as keystroke(s) on numeric keypad. The state of Num Lock on the simulated numeric keypad is determined by its equivalent on the host device. If Num Lock on the host device is turned off, the output of simulated numeric keypad is function key instead of number.
- ♦ **Do Not Emulate Numeric Keypad 2:** Sending "+", "—", "*" and "/" is emulated as keystroke(s) on main keyboard.
- ♦ **Emulate Numeric Keypad 2:** Sending "+", "—", "*" and "/" is emulated as keystroke(s) on numeric keypad.

@SETUPE0



Enter Setup



** Do Not Emulate Numeric Keypad 1



Emulate Numeric Keypad 1



** Do Not Emulate Numeric Keypad 2



Emulate Numeric Keypad 2



Emulate ALT+Keypad ON prevails over Emulate Numeric Keypad.



Supposing the **Emulate Numeric Keypad** 1 feature is enabled:

if Num Lock on the host device is ON, "A4.5" is transmitted as "A4.5";

if Num Lock on the host device is OFF, "A4.5" is transmitted as ".A":

- 1. "A" is sent on main keyboard;
- 2. "4" is sent as the function key "Cursor Move to Left";
- 3. "." is sent on main keyboard;
- 4. "5" is not sent as it does not correspond to any function key.



** Exit Setup



Enter Setup

Fast Mode

When **Fast Mode On** is selected, the scanner sends characters to the Host faster. If the Host drops characters, turn the Fast Mode off or change the polling rate to a bigger value.



** Fast Mode Off



Fast Mode On

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Enter Setup

Polling Rate

This parameter specifies the polling rate for a USB keyboard. If the Host drops characters, change the polling rate to a bigger value.



1ms





3ms









7ms

MINIMUM MINIMU

** Exit Setup



Enter Setup



8ms



9ms



10ms



** Exit Setup



Enter Setup

USB CDC

If your scanner is connected to the USB port on a host device, the USB CDC feature allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature. You may download it from our website at www.newlandaidc.com.



USB CDC



** Exit Setup



Enter Setup

HID POS (POS HID Barcode Scanner)

Introduction

The HID-POS interface is recommended for new application programs. It can send up to 56 characters in a single USB report and appears more efficient than keyboard emulation.

Features:

- ♦ HID based, no custom driver required.
- ♦ Way more efficient in communication than keyboard emulation and traditional RS-232 interface.



USB HID-POS

Access the Scanner with Your Program

Use CreateFile to access the scanner as a HID device and then use ReadFile to deliver the scanned data to the application program. Use WriteFile to send data to the scanner.

For detailed information about USB and HID interfaces, go to www.USB.org.





Enter Setup

Acquire Scanned Data

After a barcode is decoded, the scanner sends an input report as below:

	Bit							
Byte	7	6	5	4	3	2	1	0
0	Report ID = 0x02							
1	Barcode Length							
2-57	Decoded Data (1-56)							
58-61	Reserved							
62	Newland Symbology Identifier or N/C: 0x00							
63	-	-	-	-	-	-	-	Decoded data continued

Send Command to the Scanner

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This output report is used to send commands to the scanner. All programming commands can be used.

	Bit							
Byte	7	7 6 5 4 3 2 1 0						
0	Report ID = 0x04							
1	Length of command							
2-63	Command (1-62)							

@SETUPE0



IBM SurePOS (Tabletop)



IBM SurePOS (Tabletop)

IBM SurePOS (Handheld)



IBM SurePOS (Handheld)

VID/PID

USB uses VID (Vendor ID) and PID (Product ID) to identify and locate a device. The VID is assigned by USB Implementers Forum. Newland's vendor ID is 1EAB (Hex). A range of PIDs are used for each Newland product family. Every PID contains a base number and interface type (keyboard, COM port, etc.).

Product	Interface	PID (Hex)	PID (Dec)	
	USB HID Keyboard	0022	0034	
	USB CDC	0006	0006	
FM3080	HID POS	0010	0016	
	IBM SurePOS (Tabletop)	0020	0032	
	IBM SurePOS(Handheld)	0021	0033	





Chapter 6 Symbologies

Introduction

Every symbology (barcode type) has its own unique attributes. This chapter provides programming barcodes for configuring the scanner so that it can identify various symbologies. It is recommended to disable those that are rarely used to increase the efficiency of the scanner.

Global Settings

Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the scanner will not be able to read any non-programming barcodes except the programming barcodes.



Enable All Symbologies



Disable All Symbologies

Enable/Disable 1D Symbologies



Enable 1D Symbologies



Disable 1D Symbologies



** Exit Setup



Enable/Disable 2D Symbologies



Enable 2D Symbologies



Disable 2D Symbologies

Enable/Disable Postal Symbologies



Enable All Postal Symbologies



Disable All Postal Symbologies





Enter Setup

1D Twin Code

1D twin code is two 1D barcodes of a symbology or of different symbologies paralleled vertically. Both barcodes must have similar specifications and be placed closely together.

There are 3 options for reading 1D twin code:

- ♦ Single 1D Code Only: Read either 1D code.
- → Twin 1D Code Only: Read both 1D codes. Transmission sequence: upper 1D code followed by lower 1D code.
- ♦ Both Single & Twin: Read both 1D codes. If successful, transmit as twin 1D code only. Otherwise, try single 1D code only.



** Single 1D Code Only



Twin 1D Code Only



Both Single & Twin



** Exit Setup



Enter Setup

Surround GS1 Application Identifiers (Al's) with Parentheses

When **Surround GS1 Al's with Parentheses** is selected, each application identifier (AI) contained in scanned data will be enclosed in parentheses in the output message.

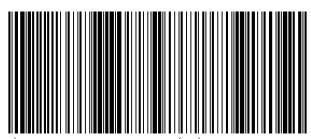


** Do Not Surround GS1 Al's with Parentheses



Surround GS1 Al's with Parentheses

Example



(01) 0 0614141 99999 6 (10) 10ABCEDF123456

If **Surround GS1 Al's with Parentheses** is selected, the barcode above is output as (01)00614141999996(10)10ABCEDF123456.

If **Do Not Surround GS1 Al's with Parentheses** is selected, the barcode above is output as 01006141419999961010ABCEDF123456.





Enter Setup

Code 128

Restore Factory Defaults



Restore the Factory Defaults of Code 128

Enable/Disable Code 128



** Enable Code 128



Disable Code 128



If the scanner fails to identify Code 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 128** barcode.



** Exit Setup



Enter Setup

Set Length Range for Code 128

The scanner can be configured to only decode Code 128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 128 barcodes with that length are to be decoded.



Set the scanner to decode Code 128 barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



** Exit Setup

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Enter Setup

EAN-8

Restore Factory Defaults



Restore the Factory Defaults of EAN-8

Enable/Disable EAN-8



** Enable EAN-8



Disable EAN-8



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If the scanner fails to identify EAN-8 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-8** barcode.

Transmit Check Character

EAN-8 is 8 digits in length with the last one as its check character used to verify the integrity of the data.



** Transmit EAN-8 Check Character



Do Not Transmit EAN-8 Check Character





Enter Setup

2-Digit Add-On Code

An EAN-8 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a two-digit add-on code.





** Disable 2-Digit Add-On Code



Enable 2-Digit Add-On Code



Disable 2-Digit Add-On Code: The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 2-digit add-on barcode. It can also decode EAN-8 barcodes without 2-digit add-on codes

Enable 2-Digit Add-On Code: The scanner decodes a mix of EAN-8 barcodes with and without 2-digit add-on codes.





Enter Setup

5-Digit Add-On Code

An EAN-8 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a five-digit add-on code.





** Disable 5-Digit Add-On Code



Enable 5-Digit Add-On Code



Disable 5-Digit Add-On Code: The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 5-digit add-on barcode. It can also decode EAN-8 barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of EAN-8 barcodes with and without 5-digit add-on codes.



** Exit Setup



Enter Setup

Add-On Code Required

When EAN-8 Add-On Code Required is selected, the scanner will only read EAN-8 barcodes that contain add-on codes.



** EAN-8 Add-On Code Not Required



EAN-8 Add-On Code Required

Convert EAN-8 to EAN-13

Convert EAN-8 to EAN-13: Convert EAN-8 decoded data to EAN-13 format before transmission. After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g., Check Character).

Do Not Convert EAN-8 to EAN-13: EAN-8 decoded data is transmitted as EAN-8 data, without conversion.



** Do Not Convert EAN-8 to EAN-13



Convert EAN-8 to EAN-13





Enter Setup

EAN-13

Restore Factory Defaults



Restore the Factory Defaults of EAN-13

Enable/Disable EAN-13



** Enable EAN-13



Disable EAN-13



If the scanner fails to identify EAN-13 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-13** barcode.



** Exit Setup



Transmit Check Character



** Transmit EAN-13 Check Character



Do Not Transmit EAN-13 Check Character

2-Digit Add-On Code

An EAN-13 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a two-digit add-on code.





** Disable 2-Digit Add-On Code



Enable 2-Digit Add-On Code



Disable 2-Digit Add-On Code: The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 2-digit add-on barcode. It can also decode EAN-13 barcodes without 2-digit add-on codes.

Enable 2-Digit Add-On Code: The scanner decodes a mix of EAN-13 barcodes with and without 2-digit add-on codes.





Enter Setup

5-Digit Add-On Code

An EAN-13 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a five-digit add-on code.





** Disable 5-Digit Add-On Code



Enable 5-Digit Add-On Code



Disable 5-Digit Add-On Code: The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 5-digit add-on barcode. It can also decode EAN-13 barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of EAN-13 barcodes with and without 5-digit add-on codes.

Add-On Code Required

When EAN-13 Add-On Code Required is selected, the scanner will only read EAN-13 barcodes that contain add-on codes.



** EAN-13 Add-On Code Not Required



EAN-13 Add-On Code Required





Enter Setup

EAN-13 Beginning with 290 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "290". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "290" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



** Do Not Require Add-On Code



Require Add-On Code

EAN-13 Beginning with 378/379 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "378" or "379". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with a "378" or "379" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



** Do Not Require Add-On Code



Require Add-On Code





Enter Setup

EAN-13 Beginning with 414/419 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "414" or "419". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with a "414" or "419" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



** Do Not Require Add-On Code



Require Add-On Code

EAN-13 Beginning with 434/439 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "434" or "439". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with a "434" or "439" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



** Do Not Require Add-On Code



Require Add-On Code



** Exit Setup



Enter Setup

EAN-13 Beginning with 977 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "977". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "977" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



** Do Not Require Add-On Code



Require Add-On Code

EAN-13 Beginning with 978 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "978". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "978" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



** Do Not Require Add-On Code



Require Add-On Code



** Exit Setup

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Enter Setup

EAN-13 Beginning with 979 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "979". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "979" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



** Do Not Require Add-On Code



Require Add-On Code



** Exit Setup



UPC-E

Restore Factory Defaults



Restore the Factory Defaults of UPC-E

Enable/Disable UPC-E



** Enable UPC-E0



Disable UPC-E0



Enable UPC-E1



** Disable UPC-E1



If the scanner fails to identify UPC-E0/UPC-E1 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-E0/UPC-E1** barcode.





Enter Setup

Transmit Check Character

UPC-E is 8 digits in length with the last one as its check character used to verify the integrity of the data.



** Transmit UPC-E Check Character



Do Not Transmit UPC-E Check Character

2-Digit Add-On Code

A UPC-E barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a two-digit add-on code.





** Disable 2-Digit Add-On Code



Enable 2-Digit Add-On Code



Disable 2-Digit Add-On Code: The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 2-digit add-on barcode. It can also decode UPC-E barcodes without 2-digit add-on codes.

Enable 2-Digit Add-On Code: The scanner decodes a mix of UPC-E barcodes with and without 2-digit add-on codes.



** Exit Setup



Enter Setup

5-Digit Add-On Code

A UPC-E barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a five-digit add-on code.





** Disable 5-Digit Add-On Code



Enable 5-Digit Add-On Code



Disable 5-Digit Add-On Code: The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 5-digit add-on barcode. It can also decode UPC-E barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of UPC-E barcodes with and without 5-digit add-on codes.

Add-On Code Required

When UPC-E Add-On Code Required is selected, the scanner will only read UPC-E barcodes that contain add-on codes.



** UPC-E Add-On Code Not Required



UPC-E Add-On Code Required





Enter Setup

Transmit Preamble Character

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-E barcode. Select one of the following options for transmitting UPC-E preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



** System Character



No Preamble



System Character & Country Code

Convert UPC-E to UPC-A

Convert UPC-E to UPC-A: Convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Character).

Do Not Convert UPC-E to UPC-A: UPC-E decoded data is transmitted as UPC-E data, without conversion.



** Do Not Convert UPC-E to UPC-A



Convert UPC-E to UPC-A



** Exit Setup



UPC-A

Restore Factory Defaults



Restore the Factory Defaults of UPC-A

Enable/Disable UPC-A



** Enable UPC-A



Disable UPC-A



If the scanner fails to identify UPC-A barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-A** barcode.

Transmit Check Character

UPC-A is 13 digits in length with the last one as its check character used to verify the integrity of the data.



** Transmit UPC-A Check Character



Do Not Transmit UPC-A Check Character





Enter Setup

2-Digit Add-On Code

A UPC-A barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a two-digit add-on code.





** Disable 2-Digit Add-On Code



Enable 2-Digit Add-On Code



Disable 2-Digit Add-On Code: The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 2-digit add-on barcode. It can also decode UPC-A barcodes without 2-digit add-on codes.

Enable 2-Digit Add-On Code: The scanner decodes a mix of UPC-A barcodes with and without 2-digit add-on codes.



** Exit Setup



Enter Setup

5-Digit Add-On Code

A UPC-A barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a five-digit add-on code.





** Disable 5-Digit Add-On Code



Enable 5-Digit Add-On Code



Disable 5-Digit Add-On Code: The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 5-digit add-on barcode. It can also decode UPC-A barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of UPC-A barcodes with and without 5-digit add-on codes.





Enter Setup

Add-On Code Required

When UPC-A Add-On Code Required is selected, the scanner will only read UPC-A barcodes that contain add-on codes.



** UPC-A Add-On Code Not Required



UPC-A Add-On Code Required

Transmit Preamble Character

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-A barcode. Select one of the following options for transmitting UPC-A preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



** No Preamble



System Character



System Character & Country Code



** Exit Setup



Enter Setup

Coupon

UPC-A/EAN-13 with Extended Coupon Code

The following three types of coupon code + extended coupon code are supported:

- ♦ UPC-A (starting with "5") + GS1-128
- ♦ UPC-A (starting with "5") + GS1 Databar

Use the appropriate barcode below to enable or disable UPC-A/EAN-13 with Extended Coupon Code. When left on the default setting (**Off**), the scanner treats Coupon Codes and Extended Coupon Codes as single bar codes.

If you scan the **Allow Concatenation** code, when the scanner sees the coupon code and the extended coupon code in a single scan, it transmits both as separate symbologies. Otherwise, it transmits the first coupon code it reads.

If you scan the **Require Concatenation** code, the scanner must see and read the coupon code and extended coupon code in a single read to transmit the data. No data is output unless both codes are read.



** Off



Allow Concatenation



Require Concatenation



When using the UPC-A Coupon feature, please ensure that **System Character** or **System Character & Country Code** is selected for the "Transmit UPC-A Preamble Character" feature.





Enter Setup

Coupon GS1 Databar Output

If you scan coupons that have both UPC and GS1 Databar codes, you may wish to scan and output only the data from the GS1 Databar code. Scan the **GS1 Output On** barcode below to scan and output only the GS1 Databar code data.

When **GS1 Output Off** is selected, coupons that have both UPC and GS1 Databar codes are transmitted depending on your selection for the "UPC-A/EAN-13 with Extended Coupon Code" feature.



** GS1 Output Off



GS1 Output On



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When using the UPC-A Coupon feature, please ensure that **System Character** or **System Character & Country Code** is selected for the "Transmit UPC-A Preamble Character" feature.



** Exit Setup



Interleaved 2 of 5

Restore Factory Defaults



Restore the Factory Defaults of Interleaved 2 of 5

Enable/Disable Interleaved 2 of 5



** Enable Interleaved 2 of 5



Disable Interleaved 2 of 5



If the scanner fails to identify Interleaved 2 of 5 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Interleaved 2 of 5** barcode.

@SETUPE0



Enter Setup

Set Length Range for Interleaved 2 of 5

The scanner can be configured to only decode Interleaved 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 6)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Interleaved 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Interleaved 2 of 5 barcodes with that length are to be decoded.

Xample

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Set the scanner to decode Interleaved 2 of 5 barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.



** Exit Setup



Enter Setup

Check Character Verification

A check character is optional for Interleaved 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Interleaved 2 of 5 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Interleaved 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Interleaved 2 of 5 barcodes.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Interleaved 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification**option is enabled and the minimum length is set to 4, Interleaved 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)





Enter Setup

ITF-14

ITF-14 is a special kind of Interleaved 2 of 5 with a length of 14 characters and the last character as the check character.

ITF-14 priority principle: Forthe Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character, the ITF-14 configurations shall take precedence over the Interleaved 2 of 5 settings.

Restore Factory Defaults



Restore the Factory Defaults of ITF-14

Enable/Disable ITF-14



** Disable ITF-14



Enable ITF-14 But Do Not Transmit Check Character



Enable ITF-14 and Transmit Check Character



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An example of the ITF-14 priority principle: when ITF-14 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character.





Enter Setup

ITF-6

ITF-6 is a special kind of Interleaved 2 of 5 with a length of 6 characters and the last character as the check character.

ITF-6 priority principle: For the Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character, the ITF-6 configurations shall take precedence over the Interleaved 2 of 5 settings.

Restore Factory Defaults



Restore the Factory Defaults of ITF-6

Enable/Disable ITF-6



** Disable ITF-6



Enable ITF-6 But Do Not Transmit Check Character



Enable ITF-6 and Transmit Check Character



An example of the ITF-6 priority principle: when ITF-6 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character.





Enter Setup

Matrix 2 of 5

Restore Factory Defaults



Restore the Factory Defaults of Matrix 2 of 5

Enable/Disable Matrix 2 of 5



** Enable Matrix 2 of 5



Disable Matrix 2 of 5



If the scanner fails to identify Matrix 2 of 5 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Matrix 2 of 5** barcode.



** Exit Setup



Enter Setup

Set Length Range for Matrix 2 of 5

The scanner can be configured to only decode Matrix 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Matrix 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Matrix 2 of 5 barcodes with that length are to be decoded.

xample

Set the scanner to decode Matrix 2 of 5 barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Check Character Verification

A check character is optional for Matrix 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmitsMatrix 2 of 5 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Matrix 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Matrix 2 of 5 barcodes.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



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If the **Do Not Transmit Check Character After Verification** option is enabled, Matrix 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Matrix 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)





Enter Setup

Code 39

Restore Factory Defaults



Restore the Factory Defaults of Code 39

Enable/Disable Code 39



** Enable Code 39



Disable Code 39



If the scanner fails to identify Code 39 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 39** barcode.





Enter Setup

Set Length Range for Code 39

The scanner can be configured to only decode Code 39 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 39 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 39 barcodes with that length are to be decoded.



Set the scanner to decode Code 39 barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.



** Exit Setup



Enter Setup

Check Character Verification

A check character is optional for Code 39 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmitsCode 39 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 39 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 39 barcodes with a total length of 4 characters including the check character cannot be read.)





Enter Setup

Transmit Start/Stop Character

Code 39 uses an asterisk (*) for both the start and the stop characters. You can choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



** Do Not Transmit Start/Stop Character



Transmit Start/Stop Character

Enable/Disable Code 39 Full ASCII

The scanner can be configured to identify all ASCII characters by scanning the appropriate barcode below.



** Disable Code 39 Full ASCII



Enable Code 39 Full ASCII





Enter Setup

Enable/Disable Code 32 (Italian Pharma Code)

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable Code 32. Code 39 must be enabled and Code 39 check character verification must be disabled for this parameter to function.



** Disable Code 32



Enable Code 32

Code 32 Prefix

Scan the appropriate barcode below to enable or disable adding the prefix character "A" to all Code 32 barcodes. Code 32 must be enabled for this parameter to function.



** Disable Code 32 Prefix



Enable Code 32 Prefix





Enter Setup

Transmit Code 32 Start/Stop Character

Code 32 must be enabled for this parameter to function.



** Do Not Transmit Code 32 Start/Stop Character



Transmit Code 32 Start/Stop Character

Transmit Code 32 Check Character

Code 32 must be enabled for this parameter to function.



** Do Not Transmit Code 32 Check Character



Transmit Code 32 Check Character



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Enter Setup

Codabar

Restore Factory Defaults



Restore the Factory Defaults of Codabar

Enable/Disable Codabar



** Enable Codabar



Disable Codabar



If the scanner fails to identify Codabar barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Codabar** barcode.





Enter Setup

Set Length Range for Codabar

The scanner can be configured to only decode Codabar barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 2)



Set the Maximum Length (Default: 60)



If minimum length is set to be greater than maximum length, the scanner only decodes Codabar barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Codabar barcodes with that length are to be decoded.

xample

121

Set the scanner to decode Codabar barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Check Character Verification

A check character is optional for Codabar and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Codabar barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Codabar barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Codabar barcodes with a total length of 4 characters including the check character cannot be read.)





Enter Setup

Start/Stop Character

You can set the start/stop characters and choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



** Do Not Transmit Start/Stop Character



Transmit Start/Stop Character



** ABCD/ABCD as the Start/Stop Character



ABCD/TN*E as the Start/Stop Character



abcd/abcd as the Start/Stop Character



abcd/tn*e as the Start/Stop Character



** Exit Setup



Enter Setup

Code 93

Restore Factory Defaults



Restore the Factory Defaults of Code 93

Enable/Disable Code 93



Enable Code 93



** Disable Code 93



If the scanner fails to identify Code 93 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 93** barcode.





Enter Setup

Set Length Range for Code 93

The scanner can be configured to only decode Code 93 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 93 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 93 barcodes with that length are to be decoded.

xample

125

Set the scanner to decode Code 93 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Check Character Verification

Check characters are optional for Code 93 and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Code 93 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas those failing them will not be transmitted.



Disable



** Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 93 barcodes with a length that is less than the configured minimum length after having the two check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 93 barcodes with a total length of 4 characters including the two check characters cannot be read.)





Enter Setup

China Post 25

Restore Factory Defaults



Restore the Factory Defaults of China Post 25

Enable/Disable China Post 25



Enable China Post 25



** Disable China Post 25



If the scanner fails to identify China Post 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable China Post 25** barcode.



** Exit Setup



Enter Setup

Set Length Range for China Post 25

The scanner can be configured to only decode China Post 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes China Post 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only China Post 25 barcodes with that length are to be decoded.

Kample

Set the scanner to decode China Post 25 barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Check Character Verification

A check character is optional for China Post 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ **Disable:** The scanner transmits China Post 25 barcodes as is.
- ❖ Do Not Transmit Check Character After Verification: The scanner checks the integrity of all China Post 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all China Post 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, China Post 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, China Post 25 barcodes with a total length of 4 characters including the check character cannot be read.)



** Exit Setup



GS1-128 (UCC/EAN-128)

Restore Factory Defaults



Restore the Factory Defaults of GS1-128

Enable/Disable GS1-128



** Enable GS1-128



Disable GS1-128



If the scanner fails to identify GS1-128 barcodes, you may first try this solution by scanning the **EnterSetup** barcode and then **Enable GS1-128** barcode.

@SETUPE0



Enter Setup

Set Length Range for GS1-128

The scanner can be configured to only decode GS1-128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes GS1-128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only GS1-128 barcodes with that length are to be decoded.

Xample

Set the scanner to decode GS1-128 barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



** Exit Setup



GS1 Databar (RSS)

Restore Factory Defaults



Restore the Factory Defaults of GS1 Databar

Enable/Disable GS1 Databar



** Enable GS1 Databar



Disable GS1 Databar



If the scanner fails to identify GS1 Databar barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GS1 Databar** barcode.

Transmit Application Identifier "01"



** Transmit Application Identifier "01"



Do Not Transmit Application Identifier "01"





Enter Setup

GS1 Composite (EAN-UCC Composite)

Restore Factory Defaults



Restore the Factory Defaults of GS1 Composite

Enable/Disable GS1 Composite



Enable GS1 Composite



** Disable GS1 Composite



If the scanner fails to identify GS1 Composite barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GS1 Composite** barcode.

Enable/Disable UPC/EAN Composite



Enable UPC/EAN Composite



** Disable UPC/EAN Composite





Code 11

Restore Factory Defaults



Restore the Factory Defaults of Code 11

Enable/Disable Code 11



Enable Code 11



** Disable Code 11



If the scanner fails to identify Code 11 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 11** barcode.





Enter Setup

Set Length Range for Code 11

The scanner can be configured to only decode Code 11 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 11 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 11 barcodes with that length are to be decoded.

Xample

135

Set the scanner to decode Code 11 barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



** Exit Setup



Enter Setup

Check Character Verification

Check characters are optional for Code 11 and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits Code 11 barcodes as is.



Disable



** One Check Character, MOD11



Two Check Characters, MOD11/MOD11



Two Check Characters, MOD11/MOD9



One Check Character, MOD11 (Len<=10)
Two Check Characters, MOD11/MOD11(Len>10)



One Check Character, MOD11 (Len<=10)

Two Check Characters, MOD11/MOD9 (Len>10)





Enter Setup

Transmit Check Character



Do Not Transmit Code 11 Check Character



** Transmit Code 11 Check Character



If you select a check character algorithm and the **Do Not Transmit Check Character** option, Code 11 barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character, MOD11** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, Code 11 barcodes with a total length of 4 characters including the check character cannot be read.)



** Exit Setup



Enter Setup

ISBN

Restore Factory Defaults



Restore the Factory Defaults of ISBN

Enable/Disable ISBN



Enable ISBN



** Disable ISBN



If the scanner fails to identify ISBN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISBN** barcode.





Enter Setup

Set ISBN Format



** ISBN-10



ISBN-13



** Exit Setup



Enter Setup

ISSN

Restore Factory Defaults



Restore the Factory Defaults of ISSN

Enable/Disable ISSN



Enable ISSN



** Disable ISSN



If the scanner fails to identify ISSN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISSN** barcode.





Enter Setup

Industrial 25

Restore Factory Defaults



Restore the Factory Defaults of Industrial 25

Enable/Disable Industrial 25



Enable Industrial 25



** Disable Industrial 25



If the scanner fails to identify Industrial 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Industrial 25** barcode.



** Exit Setup



Enter Setup

Set Length Range for Industrial 25

The scanner can be configured to only decode Industrial 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 6)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Industrial 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Industrial 25 barcodes with that length are to be decoded.

xample

Set the scanner to decode Industrial 25 barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Check Character Verification

A check character is optional for Industrial 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Industrial 25 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Industrial 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Industrial 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Industrial 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Industrial 25 barcodes with a total length of 4 characters including the check character cannot be read.)





Standard 25 (IATA 2 of 5)

Restore Factory Defaults



Restore the Factory Defaults of Standard 25

Enable/Disable Standard 25



Enable Standard 25



** Disable Standard 25



If the scanner fails to identify Standard 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Standard 25** barcode.





Enter Setup

Set Length Range for Standard 25

The scanner can be configured to only decode Standard 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 6)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Standard 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Standard 25 barcodes with that length are to be decoded.

Kample

Set the scanner to decode Standard 25 barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.



** Exit Setup



Enter Setup

Check Character Verification

A check character is optional for Standard 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Standard 25 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Standard 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Standard 25 barcodes with a total length of 4 characters including the check character cannot be read.)





Enter Setup

Plessey

Restore Factory Defaults



Restore the Factory Defaults of Plessey

Enable/Disable Plessey



Enable Plessey



** Disable Plessey



If the scanner fails to identify Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Plessey** barcode.



** Exit Setup



Enter Setup

Set Length Range for Plessey

The scanner can be configured to only decode Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Plessey barcodes with that length are to be decoded.



Set the scanner to decode Plessey barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Check Character Verification

Check characters are optional for Plessey and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Plessey barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Plessey barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Plessey barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas those failing them will not be transmitted.



** Disable



Do Not Transmit Check Character After Verification



Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Plessey barcodes with a length that is less than the configured minimum length after having the check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Plessey barcodes with a total length of 4 characters including the check characters cannot be read.)



** Exit Setup



MSI-Plessey

Restore Factory Defaults



Restore the Factory Defaults of MSI-Plessey

Enable/Disable MSI-Plessey



Enable MSI-Plessey



** Disable MSI-Plessey



If the scanner fails to identify MSI-Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable MSI-Plessey** barcode.

@SETUPE0



Enter Setup

Set Length Range for MSI-Plessey

The scanner can be configured to only decode MSI-Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes MSI-Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only MSI-Plessey barcodes with that length are to be decoded.

Xample

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Set the scanner to decode MSI-Plessey barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



** Exit Setup



Enter Setup

Check Character Verification

Check characters are optional for MSI-Plessey and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits MSI-Plessey barcodes as is.



Disable



** One Check Character, MOD10



Two Check Characters, MOD10/MOD10



Two Check Characters, MOD10/MOD11





Enter Setup

Transmit Check Character



** Transmit MSI-Plessey Check Character



Do Not Transmit MSI-Plessey Check Character



If you select a check character algorithm and the **Do Not Transmit Check Character** option, MSI-Plessey barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character, MOD10** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, MSI-Plessey barcodes with a total length of 4 characters including the check character cannot be read.)





Enter Setup

AIM 128

Restore Factory Defaults



Restore the Factory Defaults of AIM 128

Enable/Disable AIM 128



**Enable AIM 128



Disable AIM 128



If the scanner fails to identify AIM 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable AIM 128** barcode.





Enter Setup

Set Length Range for AIM 128

The scanner can be configured to only decode AIM 128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes AIM 128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only AIM 128 barcodes with that length are to be decoded.

xample

Set the scanner to decode AIM 128 barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





ISBT 128

Restore Factory Defaults



Restore the Factory Defaults of ISBT 128

Enable/Disable ISBT 128



Enable ISBT 128



** Disable ISBT 128



If the scanner fails to identify ISBT 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISBT 128** barcode.





Enter Setup

Code 49

Restore Factory Defaults



Restore the Factory Defaults of Code 49

Enable/Disable Code 49



Enable Code 49



** Disable Code 49



If the scanner fails to identify Code 49 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 49** barcode.



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** Exit Setup



Enter Setup

Set Length Range for Code 49

The scanner can be configured to only decode Code 49 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 49 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 49 barcodes with that length are to be decoded.

xample

Set the scanner to decode Code 49 barcodes containing between 8 and 12 characters:

- Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Code 16K

Restore Factory Defaults



Restore the Factory Defaults of Code 16K

Enable/Disable Code 16K



Enable Code 16K



** Disable Code 16K



If the scanner fails to identify Code 16K barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 16K** barcode.



** Exit Setup



Enter Setup

Set Length Range for Code 16K

The scanner can be configured to only decode Code 16K barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 16K barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 16K barcodes with that length are to be decoded.

Kample

Set the scanner to decode Code 16K barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit BarcoPDFdes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

PDF417

Restore Factory Defaults



Restore the Factory Defaults of PDF417

Enable/Disable PDF417



** Enable PDF417



Disable PDF417



If the scanner fails to identify PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable PDF417** barcode.



** Exit Setup



Enter Setup

Set Length Range for PDF417

The scanner can be configured to only decode PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 2710)



Minimum length is not allowed to be greater than maximum length. If you only want to read PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

Xample

Set the scanner to decode PDF417 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- Scan the Exit Setup barcode.





Enter Setup

PDF417 Twin Code

PDF417 twin code is 2 PDF417 barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading PDF417 twin codes:

- ♦ Single PDF417 Only: Read either PDF417 code.
- → Twin PDF417 Only: Read both PDF417 codes.
- ♦ Both Single & Twin: Read both PDF417 codes. If successful, transmit as twin PDF417 only. Otherwise, try single PDF417 only.



** Single PDF417 Only



Twin PDF417 Only

@PDEDOU2

Both Single & Twin



** Exit Setup



Enter Setup

PDF417 Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



** Decode Regular PDF417 Barcodes Only



Decode Inverse PDF417 Barcodes Only



Decode Both

Character Encoding



** Default Character Encoding



** Exit Setup



Enter Setup

PDF417 ECI Output



Disable PDF417 ECI Output



** Enable PDF417 ECI Output



** Exit Setup



Micro PDF417

Restore Factory Defaults



Restore the Factory Defaults of Micro PDF417

Enable/Disable Micro PDF417



Enable Micro PDF417



** Disable Micro PDF417



If the scanner fails to identify Micro PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro PDF417** barcode.

@SETUPE0



Enter Setup

Set Length Range for Micro PDF417

The scanner can be configured to only decode Micro PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 366)



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

xample

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Set the scanner to decode Micro PDF417 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





QR Code

Restore Factory Defaults



Restore the Factory Defaults of QR Code

Enable/Disable QR Code



** Enable QR Code



Disable QR Code



If the scanner fails to identify QR Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable QR Code** barcode.





Enter Setup

Set Length Range for QR Code

The scanner can be configured to only decode QR Code barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 7089)



Minimum length is not allowed to be greater than maximum length. If you only want to read QR Code barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

Kample

Set the scanner to decode QR Code barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.



** Exit Setup



Enter Setup

QR Twin Code

QR twin code is 2 QR barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading QR twin codes:

- Single QR Only: Read either QR code.
- Twin QR Only: Read both QR codes. Transmission sequence: left (upper) QR code followed by right (lower) QR code.
- Both Single & Twin: Read both QR codes. If successful, transmit as twin QR only. Otherwise, try single QR only.



** Single QR Only



Twin QR Only

Both Single & Twin



Enter Setup

QR Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



** Decode Regular QR Barcodes Only



Decode Inverse QR Barcodes Only



Decode Both

Character Encoding



** Default Character Encoding



UTF-8



** Exit Setup



Enter Setup

QR ECI Output



Disable QR ECI Output



** Enable QR ECI Output



Enter Setup

Micro QR Code

Restore Factory Defaults



Restore the Factory Defaults of Micro QR

Enable/Disable Micro QR



** Enable Micro QR



Disable Micro QR



If the scanner fails to identify Micro QR barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro QR** barcode.



** Exit Setup



Enter Setup

Set Length Range for Micro QR

The scanner can be configured to only decode Micro QR barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 35)



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro QR barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

xample

Set the scanner to decode Micro QR Code barcodes containing between 8 and 12 characters:

- I. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.





Enter Setup

Aztec

Restore Factory Defaults



Restore the Factory Defaults of Aztec Code

Enable/Disable Aztec Code



Enable Aztec Code



** Disable Aztec Code



If the scanner fails to identify Aztec Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Aztec Code** barcode.



** Exit Setup



Enter Setup

Set Length Range for Aztec Code

The scanner can be configured to only decode Aztec barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 3832)



Minimum length is not allowed to be greater than maximum length. If you only want to read Aztec barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

xample

Set the scanner to decode Aztec barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- Scan the Exit Setup barcode.





Enter Setup

Read Multi-barcodes on an Image

There are three options:

- ♦ Mode 1: Read one barcode only.
- ♦ Mode 2: Read fixed number of barcodes only.
- ♦ Mode 3: Composite Reading. Read fixed number of barcodes first. If unsuccessful, read one barcode only.



@/ Z/WOD1

** Mode 1



Mode 2



Mode 3



** Exit Setup



Enter Setup

Set the Number of Barcodes



** 1



@AZTMUL5







@AZTMUL6







Enter Setup

Character Encoding



** Default Character Encoding



Aztec ECI Output



Disable Aztec ECI Output



** Enable Aztec ECI Output



** Exit Setup



Data Matrix

Restore Factory Defaults



Restore the Factory Defaults of Data Matrix

Enable/Disable Data Matrix



** Enable Data Matrix



Disable Data Matrix



If the scanner fails to identify Data Matrix barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Data Matrix** barcode.





Enter Setup

Set Length Range for Data Matrix

The scanner can be configured to only decode Data Matrix barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 3116)



Minimum length is not allowed to be greater than maximum length. If you only want to read Data Matrix barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

Kample

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Set the scanner to decode Data Matrix barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



** Exit Setup



Enter Setup

Data Matrix Twin Code

Data Matrix twin code is 2 Data Matrix barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Data Matrix twin codes:

- ♦ Single Data Matrix Only: Read either Data Matrix code.
- Twin Data Matrix Only: Read both Data Matrix codes. Transmission sequence: left (upper) Data Matrix code followed by right (lower) Data Matrix code.
- Both Single & Twin: Read both Data Matrix codes. If successful, transmit as twin Data Matrix only. Otherwise, try single Data Matrix only.



** Single Data Matrix Only



Twin Data Matrix Only



Both Single & Twin

@SETUPE0



Enter Setup

Rectangular Barcode

Data Matrix has two formats:

Square barcodes having the same amount of modules in length and width: 10*10, 12*12.... 144*144.

Rectangular barcodes having different amounts of models in length and width: 6*16, 6*14...14*22.



** Enable Rectangular Barcode



Disable Rectangular Barcode

Data Matrix Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



** Decode Regular Data Matrix Barcodes Only



Decode Inverse Data Matrix Barcodes Only



Decode Both



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** Exit Setup



Enter Setup

Character Encoding



** Default Character Encoding



Data Matrix ECI Output



Disable Data Matrix ECI Output



** Enable Data Matrix ECI Output





Enter Setup

Maxicode

Restore Factory Defaults



Restore the Factory Defaults of Maxicode

Enable/Disable Maxicode



Enable Maxicode



** Disable Maxicode



If the scanner fails to identify Maxicode barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Maxicode** barcode.



** Exit Setup



Enter Setup

Set Length Range for Maxicode

The scanner can be configured to only decode Maxicode barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default:150)



Minimum length is not allowed to be greater than maximum length. If you only want to read Maxicode barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

Kample

Set the scanner to decode Maxicode barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.





Enter Setup

Chinese Sensible Code

Restore Factory Defaults



Restore the Factory Defaults of Chinese Sensible Code

Enable/Disable Chinese Sensible Code



Enable Chinese Sensible Code



** Disable Chinese Sensible Code



If the scanner fails to identify Chinese Sensible Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Chinese Sensible Code** barcode.



** Exit Setup



Enter Setup

Set Length Range for Chinese Sensible Code

The scanner can be configured to only decode Chinese Sensible Code barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 7827)



Minimum length is not allowed to be greater than maximum length. If you only want to read Chinese Sensible Code barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

Kample

Set the scanner to decode Chinese Sensible Code barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





Enter Setup

Chinese Sensible Twin Code

Chinese Sensible twin code is 2 Chinese Sensible barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Chinese Sensible twin codes:

- ♦ Single Chinese Sensible Code Only: Read either Chinese Sensible code.
- Twin Chinese Sensible Code Only: Read both Chinese Sensible codes. Transmission sequence: left (upper) Chinese Sensible code followed by right (lower) Chinese Sensible code.
- ♦ Both Single & Twin: Read both Chinese Sensible codes. If successful, transmit as twin Chinese Sensible Code only.
 Otherwise, try single Chinese Sensible Code only.



** Single Chinese Sensible Code Only

@CSCDOU1

Twin Chinese Sensible Code Only

@CSCDOU2

Both Single & Twin



** Exit Setup



Enter Setup

Chinese Sensible Code Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



** Decode Regular Chinese Sensible Barcodes Only



Decode Inverse Chinese Sensible Barcodes Only



@CSCIIV2

Decode Both



Enter Setup

GM Code

Restore Factory Defaults



Restore the Factory Defaults of GM

Enable/Disable GM



Enable GM



** Disable GM



191

If the scanner fails to identify GM barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GM** barcode.



** Exit Setup



Enter Setup

Set Length Range for GM

The scanner can be configured to only decode GM barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 2751)



Minimum length is not allowed to be greater than maximum length. If you only want to read GM barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

xample

Set the scanner to decode GM barcodes containing between 8 and 12 characters:

- I. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.





Enter Setup

Code One

Restore Factory Defaults



Restore the Factory Defaults of Code One

Enable/Disable Code One



Enable Code One



** Disable Code One



193

If the scanner fails to identify Code One barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code One** barcode.



** Exit Setup



Enter Setup

Set Length Range for Code One

The scanner can be configured to only decode Code One barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 3550)



Minimum length is not allowed to be greater than maximum length. If you only want to read Code One barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

xample

Set the scanner to decode Code One barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.





Enter Setup

USPS Postnet

Restore Factory Defaults



Restore the Factory Defaults of USPS Postnet

Enable/Disable USPS Postnet



Enable USPS Postnet



** Disable USPS Postnet



If the scanner fails to identify USPS Postnet barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Postnet** barcode.

Transmit Check Character



Do Not Transmit USPS Postnet Check Character



** Transmit USPS Postnet Check Character



195



USPS Intelligent Mail

Restore Factory Defaults



Restore the Factory Defaults of USPS Intelligent Mail

Enable/Disable USPS Intelligent Mail



Enable USPS Intelligent Mail



** Disable USPS Intelligent Mail



If the scanner fails to identify USPS Intelligent Mail barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Intelligent Mail** barcode.





Enter Setup

Royal Mail

Restore Factory Defaults



Restore the Factory Defaults of Royal Mail

Enable/Disable Royal Mail



Enable Royal Mail



** Disable Royal Mail



If the scanner fails to identify Royal Mail barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Royal Mail** barcode.



** Exit Setup



USPS Planet

Restore Factory Defaults



Restore the Factory Defaults of USPS Planet

Enable/Disable USPS Planet



Enable USPS Planet



** Disable USPS Planet



If the scanner fails to identify USPS Planet barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Planet** barcode.

Transmit Check Character



Do Not Transmit USPS Planet Check Character



** Transmit USPS Planet Check Character





KIX Post

Restore Factory Defaults



Restore the Factory Defaults of KIX Post

Enable/Disable KIX Post



Enable KIX Post



** Disable KIX Post



If the scanner fails to identify KIX Post barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable KIX Post** barcode.



** Exit Setup



Australian Postal

Restore Factory Defaults



Restore the Factory Defaults of Australian Postal

Enable/Disable Australian Postal



Enable Australian Postal



** Disable Australian Postal



If the scanner fails to identify Australian Postal barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Australian Postal** barcode.





Enter Setup

Specific OCR-B

Restore Factory Defaults



Restore the Factory Defaults of Specific OCR-B

Enable/Disable Specific OCR-B



Enable Specific OCR-B



** Disable Specific OCR-B



If the scanner fails to identify Specific OCR-B barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Specific OCR-B** barcode.



** Exit Setup



Enter Setup

Passport OCR

Restore Factory Defaults



Restore the Factory Defaults of Passport OCR

Enable/Disable Passport OCR



Enable Passport OCR



** Disable Passport OCR



If the scanner fails to identify Chinese ID Card OCR barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Chinese ID Card OCR** barcode.





Enter Setup

Chapter 7 Data Formatter

Introduction

You may use the Data Formatter to modify the scanner's output. For example, you can use the Data Formatter to insert characters at certain points in barcode data or to suppress/ replace/ send certain characters in barcode data as it is scanned.

Normally, when you scan a barcode, it gets outputted automatically; however, when you create a format, you must use a "send" command (see the "Send Commands" section in this chapter) within the format programming to output data. Multiple data formats can be programmed into the scanner. The maximum size of all data formats created is 2048 characters. By default, the data formatter is disabled. Enable it when required. If you have changed data format settings, and wish to clear all formats and return to the factory defaults, scan the **Default Data Format** code below.



Default Data Format

Add a Data Format

Data format is used to edit barcode data. When you create a data format, you must select one of the four labels (Format_0, Format_1, Format_2 and Format_3) for your data format, specify the application scope of data format (such as barcode type and data length) and include formatter commands. Multiple data formats may be created using the same label. When scanned data does not match your data format requirements, you will hear the non-match error beep (if the non-match error beep is ON).

There are two methods to program a data format: Programming with barcodes and programming with serial commands.

Programming with Barcodes

The following explains how to program a data format by scanning the specific barcodes. Scanning any irrelevant barcode or failing to follow the setting procedure will result in programming failure. To find the alphanumeric barcodes needed to create a data format, see the "Digit Barcodes" section in Appendix.

Step 1: Scan the Enter Setup barcode.



** Exit Setup



Enter Setup

Step 2: Scan the Add Data Format barcode.



Add Data Format

Step 3: Select a label (Format_0 or Format_1 or Format_2 or Format_3).

Scan a numeric barcode 0 or 1 or 2 or 3 to label this data format Format_0 or Format_1 or Format_2 or Format_3.

Step 4: Select formatter command type.

Specify what type of formatter commands will be used. Scan a numeric barcode **6** to select formatter command type 6. (See the "Formatter Command Type 6" section in this chapter for more information)

Step 5: Set interface type

Scan 999 for any interface type.

Step 6: Set Symbology ID Number

Refer to the "Symbology ID Number" section in Appendix and find the ID number of the symbology to which you want to apply the data format. Scan three numeric barcodes for the symbology ID number. If you wish to create a data format for all symbologies, scan **999**.

Step 7: Set barcode data length

Specify what length of data will be acceptable for this symbology. Scan the four numeric barcodes that represent the data length. 9999 is a universal number, indicating all lengths. For example, 32 characters should be entered as 0032.

Step 8: Enter formatter command

Refer to the "Formatter Command Type 6" section in this chapter. Scan the alphanumeric barcodes that represent the command you need to edit data. For example, when a command is F141, you should scan F141.

Step 9: Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix to save your data format.

@SETUPE0



Enter Setup

Example: Program a Format_0 data format using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by "A".

1. Scan the **Enter Setup** barcode Enter the Setup mode

2. Scan the **Add Data Format** barcode Add a data format

3. Scan the **0** barcode Select Format 0 as the label

4. Scan the 6 barcode Select formatter command type 6

5. Scan the **9** barcode three times All interface types applicable

6. Scan the barcodes **002** Only Code 128 applicable

7. Scan the barcodes **0010** Only a length of 10 characters applicable

8. Scan the alphanumeric barcodes **F141** Send all characters followed by "A" (HEX: 41)

9. Scan the **Save** barcode Save the data format

To streamline the programming process, you may as well generate a batch barcode by inputting the command (e.g. @DFMADD069990020010F141;) used to create a data format. See the "Use Batch Barcode" section in Chapter 9 to learn how to put a batch barcode into use.

When creating multiple data formats sharing a label, the formats are separated from each other by a vertical bar (|) in the batch command, e.g. @DFMADD069990029999F141|069990039999F142|169990049999F143;.



** Exit Setup



Enter Setup

Programming with Serial Commands

A data format can also be created by serial commands (HEX) sent from the host device. **All commands must be entered** in uppercase letters.

The syntax consists of the following elements:

Prefix: "~<SOH>0000" (HEX: 7E 01 30 30 30 30), 6 characters.

Storage type: "@" (HEX: **40**) or "#" (HEX: **23**), 1 character. "@" means permanent setting which will not be lost by removing power from the scanner or rebooting it; "#" means temporary setting which will be lost by removing power from the scanner or rebooting it.

Add Data Format Command: "DFMADD" (HEX: 44 46 4D 41 44 44), 6 characters.

Data format label: "0" (HEX: 30) or "1" (HEX: 31) or "2" (HEX: 32) or "3" (HEX: 33), 1 character. "0", "1", "2" and "3" represent Format_0, Format_1, Format_2 and Format_3 respectively.

Formatter command type: "6" (HEX: 36), 1 character.

Interface type: "999" (HEX: 39 39 39), 3 characters.

Symbology ID Number: The ID number of the symbology to which you want to apply the data format, 3 characters. 999 indicates all symbologies.

Data length: The length of data that will be acceptable for this symbology, 4 characters. 9999 indicates all lengths. For example, 32 characters should be entered as 0032.

Formatter commands: The command string used to edit data. For more information, see the "Formatter Command Type 6" section in this chapter.

Suffix: ";<ETX>" (HEX: 3B 03), 2 characters.

Example: Program a Format_0 data format using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by "A".

Enter: 7E 01 30 30 30 30 40 44 46 4D 41 44 44 30 36 39 39 39 30 30 33 39 39 39 39 46 31 34 31 3B 03

(~<SOH>0000@DFMADD069990020010F141;<ETX>)

Response: 02 01 30 30 30 40 44 46 4D 41 44 44 30 36 39 39 39 30 30 33 39 39 39 39 46 31 34 31 06 3B 03 (<STX><SOH>0000@DFMADD069990020010F141<ACK>;<ETX>)

When creating multiple data formats sharing a label, the formats are separated from each other by a vertical bar (|) in the serial command.

Example: ~<SOH>0000@DFMADD069990020010F141|069990039999F142|069990049999F143;<ETX>





Enter Setup

Enable/Disable Data Formatter

When Data Formatter is disabled, the data format you have enabled becomes invalid.



** Disable Data Formatter

You may wish to require the data to conform to a data format you have created. The following settings can be applied to your data format:

Enable Data Formatter, Required, Keep Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

Enable Data Formatter, Required, Drop Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted without prefixes and suffixes (even if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

Enable Data Formatter, Not Required, Keep Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).

Enable Data Formatter, Not Required, Drop Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted without prefixes and suffixes (even if prefix and suffix are enabled). Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).



** Exit Setup



Enter Setup



Enable Data Formatter, Required, Keep Prefix/Suffix



Enable Data Formatter, Required, Drop Prefix/Suffix



Enable Data Formatter, Not Required, Keep Prefix/Suffix



Enable Data Formatter, Not Required, Drop Prefix/Suffix

Non-Match Error Beep

If Non-Match Error Beep is turned ON, the scanner generates an error beep when a barcode is encountered that does not match your required data format.



Non-Match Error Beep Off



** Non-Match Error Beep On





Enter Setup

Data Format Selection

After enabling the Data Formatter, you can select a data format you want to use by scanning the appropriate barcode below.



** Format_0



Format_1



Format_2



Format_3



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** Exit Setup



Enter Setup

Change Data Format for a Single Scan

You can switch between data formats for a single scan. The next barcode is scanned using the data format selected here, then reverts to the format you have selected above.

For example, you may have set your scanner to use the data format you saved as Format_3. You can switch to Format_1 for a single trigger pull by scanning the **Single Scan – Format_1** barcode below. The next barcode that is scanned uses Format_1, then reverts back to Format_3.

Note: This setting will be lost by removing power from the scanner, or turning off/ rebooting the device.



Single Scan - Format_0



Single Scan - Format_1



Single Scan - Format_2



Single Scan - Format_3





Enter Setup

Clear Data Format

There are two methods to remove data format created from your scanner:

Delete one data format: Scan the **Clear One** barcode, a numeric barcode (0-3) and the **Save** barcode. For example, to delete Format 2, you should scan the **Clear One** barcode, the **2** barcode and the **Save** barcode

Delete all data formats: Scan the Clear All barcode.



Clear All



Clear One

Query Data Formats

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You may scan the appropriate barcode below to get the information of data format(s) created by you or preset by manufacturer. For instance, if you have added Format_0 as per the example in the "Add a Data Format" section in this chapter, scanning the **Query Current Data Formats** barcode, you will get the result: **Data Format0:069990020010F141**;



Query Current Data Formats



Query Preset Data Formats





Enter Setup

Formatter Command Type 6

When working with the Data Formatter, a virtual cursor is moved along your input data string. The following commands are used to both move this cursor to different positions, and to select, replace, and insert data into the final output. For the hex value of ASCII characters involved in the commands, refer to the "ASCII Table" in Appendix.

Send Commands

F1 Send all characters

Syntax=F1xx (xx: The insert character's hex value)

Include in the output message all of the characters from the input message, starting from current cursor position, followed by an insert character.

F2 Send a number of characters

Syntax=F2nnxx (nn: The numeric value (00-99) for the number of characters; xx: The insert character's hex value)

Include in the output message a number of characters followed by an insert character. Start from the current cursor position and continue for "nn" characters or through the last character in the input message, followed by character "xx."

F2 Example: Send a number of characters



Send the first 10 characters from the barcode above, followed by a carriage return.

Command string: F2100D

F2 is the "Send a number of characters" command

10 is the number of characters to send

0D is the hex value for a CR

The data is output as: 1234567890

<CR>





Enter Setup

F3 Send all characters up to a particular character

Syntax=F3ssxx (ss: The particular character's hex value; xx: The insert character's hex value)

Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the particular character "ss," followed by character "xx." The cursor is moved forward to the "ss" character.

F3 Example: Send all characters up to a particular character



Using the barcode above, send all characters up to but not including "D," followed by a carriage return.

Command string: F3440D

F3 is the "Send all characters up to a particular character" command

44 is the hex value for a "D"

0D is the hex value for a CR

The data is output as: 1234567890ABC

<CR>





Enter Setup

B9 Send all characters up to a particular string

Syntax=B9nnnns...s (nnnn: The length of the particular string; s...s: The hex value of each character in the particular string)

Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the particular string "s...s." The cursor is moved forward to the beginning of the "s...s" string.

B9 Example: Send all characters up to a particular string



1234567890ABCDEFGHIJ

Using the barcode above, send all characters up to but not including "AB."

Command string: B900024142

B9 is the "Send all characters up to a particular string" command

0002 is the length of the particular string (2 characters)

41 is the hex value for a "A" (character in the string)

42 is the hex value for a "B" (character in the string)

The data is output as: 1234567890

E9 Send all but the last characters

Syntax=E9nn (nn: The numeric value (00-99) for the number of characters that will not be sent at the end of the message)

Include in the output message all but the last "nn" characters, starting from the current cursor position. The cursor is moved forward to one position past the last input message character included.

F4 Insert a character multiple times

Syntax=F4xxnn (xx: The insert character's hex value; nn: The numeric value (00-99) for the number of times it should be sent) Send "xx" character "nn" times in the output message, leaving the cursor in the current position.

@SETUPE0



Enter Setup

E9 and F4 Example: Send all but the last characters, followed by 2 tabs



1234567890ABCDEFGHI J

Send all characters except for the last 8 from the barcode above, followed by 2 tabs.

Command string: E908F40902

E9 is the "Send all but the last characters" command

08 is the number of characters at the end to ignore

F4 is the "Insert a character multiple times" command

09 is the hex value for a horizontal tab

02 is the number of times the tab character is sent

The data is output as: 1234567890AB<tab><tab>

B3 Insert symbology name

Insert the name of the barcode's symbology in the output message, without moving the cursor.

B4 Insert barcode length

Insert the barcode's length in the output message, without moving the cursor. The length is expressed as a numeric string and does not include leading zeros.

@SETUPEO

** Exit Setup

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Enter Setup

B3 and B4 Example: Insert the symbology name and length



1234567890ABCDEFGHIJ

Send the symbology name and length before the barcode data from the barcode above. Break up these insertions with spaces.

End with a carriage return.

Command string: B3F42001B4F42001F10D

B3 is the "Insert symbology name" command

F4 is the "Insert a character multiple times" command 20 is the hex value for a space

01 is the number of times the space character is sent B4 is the "Insert barcode length" command

F4 is the "Insert a character multiple times" command 20 is the hex value for a space

01 is the number of times the space character is sent F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: Code128 20 1234567890ABCDEFGHIJ

<CR>

@SETUPE0



Enter Setup

Move Commands

F5 Move the cursor forward a number of characters

Syntax=F5nn (nn: The numeric value (00-99) for the number of characters the cursor should be moved ahead)

Move the cursor ahead "nn" characters from current cursor position.

F5 Example: Move the cursor forward and send the data



Move the cursor forward 3 characters, then send the rest of the barcode data from the barcode above. End with a carriage return.

Command string: F503F10D

F5 is the "Move the cursor forward a number of characters" command

03 is the number of characters to move the cursor

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: 4567890ABCDEFGHIJ

<CR>

F6 Move the cursor backward a number of characters

Syntax=F6nn (nn: The numeric value (00-99) for the number of characters the cursor should be moved back)

Move the cursor back "nn" characters from current cursor position.

F7 Move the cursor to the beginning

Syntax=F7

Move the cursor to the first character in the input message.



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Enter Setup

EA Move the cursor to the end

Syntax=EA

Move the cursor to the last character in the input message.

Search Commands

F8 Search forward for a character

Syntax=F8xx (xx: The search character's hex value)

Search the input message forward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character.

F8 Example: Send barcode data that starts after a particular character



Search for the letter "D" in barcodes and send all the data that follows, including the "D". Using the barcode above:

Command string: F844F10D

F8 is the "Search forward for a character" command

44 is the hex value for "D"

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: **DEFGHIJ**

<CR>

F9 Search backward for a character

Syntax=F9xx(xx: The search character's hex value)

Search the input message backward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character.





Enter Setup

B0 Search forward for a string

Syntax=B0nnnnS (nnnn: The string length (up to 9999); S: The ASCII hex value of each character in the string)

Search forward for "S" string from the current cursor position, leaving cursor pointing to "S" string. For example, B0000454657374 will search forward for the first occurrence of the 4-character string "Test."

B0 Example: Send barcode data that starts after a string of characters



Search for the letters "FGH" in barcodes and send all the data that follows, including "FGH." Using the barcode above:

Command string: B00003464748F10D

B0 is the "Search forward for a string" command

0003 is the string length (3 characters)

46 is the hex value for "F"

47 is the hex value for "G"

48 is the hex value for "H"

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: FGHIJ

<CR>

B1 Search backward for a string

Syntax=B1nnnnS (nnnn: The string length (up to 9999); S: The ASCII hex value of each character in the string)

Search backward for "S" string from the current cursor position, leaving cursor pointing to "S" string. For example, B1000454657374 will search backward for the first occurrence of the 4-character string "Test."

@SETUPEO

** Exit Setup



Enter Setup

E6 Search forward for a non-matching character

Syntax=E6xx (xx: The search character's hex value)

Search the input message forward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character.

E6 Example: Remove zeros at the beginning of barcode data



0000123abc

This example shows a barcode that has been zero filled. You may want to ignore the zeros and send all the data that follows.

E6 searches forward for the first character that is not zero, then sends all the data after, followed by a carriage return. Using

the barcode above:

Command string: **E630F10D**

E6 is the "Search forward for a non-matching character" command 30 is the hex value for 0

F1 is the "Send all characters" command 0D is the hex value for a CR

The data is output as: 123abc

<CR>

E7 Search backward for a non-matching character

Syntax=E7xx(xx: The search character's hex value)

Search the input message backward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character.

@SETUPE0



Enter Setup

Miscellaneous Commands

FB Suppress characters

Syntax=FBnnxxyy..zz (nn: The numeric value (00-15) for the number of suppressed characters; xxyy..zz: The hex value of the characters to be suppressed)

Suppress all occurrences of up to 15 different characters, starting at the current cursor position, as the cursor is advanced by other commands.

FB Example: Remove spaces in barcode data



12 34 5*6 78

This example shows a barcode that has spaces in the data. You may want to remove the spaces before sending the data. Using the barcode above:

Command string: FB0120F10D

FB is the "Suppress characters" command

01 is the number of the characters to be suppressed

20 is the hex value for a space

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: 1234_5*678

<CR>

E4 Replace characters

Syntax = E4nnx $_1$ xx $_2$ yy $_1$ yy $_2$...zz $_1$ zz $_2$ (nn: The total count of the number of characters (characters to be replaced plus replacement characters; xx $_1$: The characters to be replaced, xx $_2$: The replacement characters, continuing through zz $_1$ and zz $_2$)

Replace up to 15 characters in the output message, without moving the cursor.



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Enter Setup

E4 Example: Replace zeros with CRs in barcode data



12304560780AB

If the barcode has characters that the host application does not want included, you can use the E4 command to replace those characters with something else. In this example, you will replace the zeros in the barcode above with carriage returns.

Command string: E402300DF10D

E4 is the "Replace characters" command

02 is the total count of characters to be replaced, plus the replacement characters (0 is replaced by CR, so total

characters=2)

30 is the hex value for 0

0D is the hex value for a CR (the character that will

replace the 0) F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: 123

456

78

AB

<CR>



** Exit Setup

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Enter Setup

BA Replace a string with another

Syntax=BAnnNN₁SS₁NN₂SS₂

nn: The count of replacements to be made, if nn=00 or nn>=the number of occurrences of a string to be replaced, then replace all occurrences of that string.

NN₁: The length of the string to be replaced, NN₁>0.

SS₁: The ASCII hex value of each character in the string to be replaced.

 NN_2 : The length of replacement string, $NN_2 >= 0$. To replace string "SS₁" with NUL (i.e. delete string "SS₁"), you should set NN_2 to 00 and leave out SS₂.

SS₂: The ASCII hex value of each character in the replacement string.

From the current cursor position, search forward for the occurrence of "SS₁" string (of length "NN₁") and replace the string with "SS₂" string (of length "NN₂") in the output message until every "SS₁" stringis replaced or the count of replacements made reaches "nn" times, without moving the cursor.

BA Example: Replace "23"s with "ABC"s in barcode data



1234Abc23R0123U

If the barcode has a string of characters that the host application does not want included, you can use the BA command to replace the string with something else. In this example, you will replace the "23"s in the barcode above with "ABC"s.

Command string: BA0002323303414243F100

BA is the "Replace a string with another" command

00 is the count of replacements to be made, 00 means to replace all occurrences of that string

02 is the length of the string to be replaced

32 is the hex value for 2 (character in the string to be replaced)

33 is the hex value for 3 (character in the string to be replaced)

03 is the length of the replacement string



** Exit Setup



Enter Setup

41 is the hex value for A (character in the replacement string)

42 is the hex value for B (character in the replacement string)

43 is the hex value for C (character in the replacement string)

F1 is the "Send all characters" command

00 is the hex value for a NUL

The data is output as: cd1ABCabcABCbc12abABC2

BA Example: Remove only the first occurrence of "23"s in barcode data

If the barcode has a string of characters that the host application wants removed, you can use the BA command to replace the string with NUL. In this example, you will remove the first occurrence of "23" in the barcode above.

Command string: BA0102323300F100

BA is the "Replace a string with another" command

01 is the count of replacements to be made

02 is the length of the string to be replaced

32 is the hex value for 2 (character in the string to be replaced)

33 is the hex value for 3 (character in the string to be replaced)

00 is the length of the replacement string, 00 means to replace the string to be replaced with NUL

F1 is the "Send all characters" command

00 is the hex value for a NUL

The data is output as: 14Abc23R0123U

@SETUPE0



Enter Setup

EF Insert a delay

Syntax=EFnnnn (nnnn: The delay in 5ms increments, up to 9999)

Inserts a delay of up to 49,995 milliseconds (in multiples of 5), starting from the current cursor position. This command can only be used with USB HID Keyboard.

EF Example: Insert a delay of 1s between the 5th and 6th character

Send the first 5 characters in a barcode, wait for 1s, then send the rest of the barcode data.

Command string: F20500EF0200E900

F2 is the "Send a number of characters" command

05 is the number of characters to send

00 is the hex value for a Null character

EF is the "Insert a delay" command

0200 is the delay value (5msX200=1000ms=1s)

E9 is the "Send all but the last characters" command

00 is the number of characters that will not be sent at the end of the message

ØSETUPEO

** Exit Setup

225



Enter Setup

B5 Insert key strokes

Syntax=B5nnssxx (nn: The number of keys pressed (without key modifiers); ss: the key modifier from the table below; xx: the key number from the "Unicode Key Maps" in Appendix.)

Insert a key stroke or combination of key strokes. Key strokes are dependent on your keyboard (see the "Unicode Key Maps" in Appendix). This command can only be used with USB HID Keyboard.

Key Modifiers	
No Key Modifier	00
Shift Left	01
Shift Right	02
Alt Left	04
Alt Right	08
Control Left	10
Control Right	20

For example, B501001F inserts an "a" on a U.S. style keyboard. B5 = the command, 01 = number of keys pressed (without the key modifier), 00 is No Key Modifier, and 1F is the "a" key. If an "A" were to be inserted, B501011F or B501021F would be entered.

If there are two keystrokes, the syntax would change from Syntax=B5nnssxx for one keystroke to Syntax=B5nnssxxssxx. An example that would insert "aA" is as follows: B502001F011F.

Note: Key modifiers can be added together when needed. Example: Shift Left + Alt Left + Control Left =15.

@SETUPE0



Enter Setup

Chapter 8 Prefix & Suffix

Introduction

A 1D barcode could contain digits, letters, symbols, etc. A 2D barcode could contain more data, such as Chinese characters and other multi-byte characters. However, in real applications, they do not and should not have all information we need, such as barcode type, data acquisition time and delimiter, in order to keep the barcodes short and flexible.

Preffix and suffix are how to fulfill the needs mentioned above. They can be added, removed and modified while the original barcode data remains intact.



Barcode processing procedure:

- 1. Edit data with Data Formatter
- 2. Append prefix/suffix
- 3. Pack data
- 4. Append terminating character



** Exit Setup



Enter Setup

Global Settings

Enable/Disable All Prefixes/Suffixes

Disable All Prefixes/Suffixes: Transmit barcode data with no prefix/suffix.

Enable All Prefixes/Suffixes: Allow to append Code ID prefix, AIM ID prefix, custom prefix/suffix and terminating character to the barcode data before the transmission.



** Disable All Prefixes/Suffixes



Enable All Prefixes/Suffixes

Prefix Sequence



** Code ID+ Custom +AIM ID



Custom + Code ID + AIM ID





Enter Setup

Custom Prefix

Enable/Disable Custom Prefix

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 10 characters. For example, if the custom prefix is "AB" and the barcode data is "123", the Host will receive "AB123".



** Disable Custom Prefix



Enable Custom Prefix

Set Custom Prefix

To set a custom prefix, scan the **Set Custom Prefix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired prefix then the **Save** barcode.

Note: A custom prefix cannot exceed 10 characters.



Set Custom Prefix

Kample

Set the custom prefix to "CODE" (HEX: 0x43/0x4F/0x44/0x45):

- Scan the Enter Setup barcode.
- 2. Scan the Set Custom Prefix barcode.
- 3. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Enable Custom Prefix barcode.
- 6. Scan the **Exit Setup** barcode.



** Exit Setup



Enter Setup

AIM ID Prefix

AIM (Automatic Identification Manufacturers) ID defines symbology identifier (For the details, see the "AIM ID Table" section in Appendix). If AIM ID prefix is enabled, the scanner will add the symbology identifier before the scanned data after decoding.



** Disable AIM ID Prefix



Enable AIM ID Prefix



AIM ID is not user programmable.





Enter Setup

Code ID Prefix

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one or two English letters.



** Disable Code ID Prefix



Enable Code ID Prefix

Restore All Default Code IDs

For the information of default Code IDs, see the "Code ID Table" section in Appendix.



Restore All Default Code IDs

Modify Code ID

See the examples below to learn how to modify a Code ID and restore the default Code IDs of all symbologies.



** Exit Setup



Enter Setup

xample

Modify PDF417 Code ID to be "p" (HEX: 0x70):

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Modify PDF417 Code ID barcode.
- 3. Scan the numeric barcodes "7" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.

Restore the default Code IDs of all symbologies:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Restore All Default Code IDs barcode.
- 3. Scan the **Exit Setup** barcode.





Enter Setup

1D symbologies:



Modify Code 128 Code ID



Modify GS1-128 Code ID



Modify EAN-8 Code ID



Modify EAN-13 Code ID



Modify UPC-E Code ID



Modify UPC-A Code ID



Modify Interleaved 2 of 5 Code ID



** Exit Setup



Enter Setup



Modify ITF-14 Code ID



Modify ITF-6 Code ID



Modify Matrix 2 of 5 Code ID



Modify Code 39 Code ID



Modify Codabar Code ID



Modify Code 93 Code ID



Modify China Post 25 Code ID



Modify AIM 128 Code ID





Enter Setup



Modify ISBT 128 Code ID



Modify ISSN Code ID



Modify ISBN Code ID



Modify Standard 25 Code ID



Modify Industrial 25 Code ID



Modify Plessey Code ID



Modify Code 11 Code ID



Modify MSI-Plessy Code ID



** Exit Setup



Enter Setup



Modify GS1 Composite Code ID



Modify GS1 Databar Code ID



Modify Code 49 Code ID



Modify Code 16K Code ID





Enter Setup

2D symbologies:



Modify PDF417 Code ID





Modify Aztec Code ID



Modify Data Matrix Code ID



Modify Maxicode Code ID



Modify Chinese Sensible Code ID



Modify GM Code ID



237

** Exit Setup



Enter Setup



Modify Micro PDF417 Code ID



Modify Micro QR Code ID



Modify Code One Code ID



** Exit Setup

238



Enter Setup

Postal symbologies



Modify USPS Postnet Code ID



Modify USPS Inteligent Mail Code ID



Modify Royal Mail Code ID



Modify USPS Planet Code ID



Modify KIX Post Code ID



Modify Australian Postal Code ID



** Exit Setup



Enter Setup

Custom Suffix

Enable/Disable Custom Suffix

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 10 characters. For example, if the custom suffix is "AB" and the barcode data is "123", the Host will receive "123AB".



** Disable Custom Suffix



Enable Custom Suffix

Set Custom Suffix

To set a custom suffix, scan the **Set Custom Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired suffix then the **Save** barcode.

Note: A custom suffix cannot exceed 10 characters.



Set Custom Suffix



Set the custom suffix to "CODE" (HEX: 0x43/0x4F/0x44/0x45):

- Scan the Enter Setup barcode.
- 2. Scan the Set Custom Suffix barcode.
- 3. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Enable Custom Suffix** barcode.
- 6. Scan the Exit Setup barcode.





Enter Setup

Data Packing

Introduction

Data packing is designed for a specific group of users who want to have the data packed before transmission. Data packing influences data format, so it is advised to disable this feature when it is not required.

Data Packing Options

♦ Disable Data Packing: Transmit decoded data in raw format (unpacketed).

Enable Data Packing, Format 1: Transmit decoded data with the packet format 1 defined below.

Packet format 1: [STX + ATTR + LEN] + [AL_TYPE + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535).

AL_TYPE: 0x36

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL_TYPE+DATA; computation method is XOR, byte by byte.

Enable Data Packing, Format 2: Transmit decoded data with the packet format 2 defined below.

Packet format 2: [STX + ATTR + LEN] + [AL_TYPE] + [Symbology_ID + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535).

AL_TYPE: 0x3B

Symbology_ID: The ID number of symbology, 1 byte.

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL_TYPE+Symbology_ID+DATA; computation

method is XOR, byte by byte.





Enter Setup



** Disable Data Packing



Enable Data Packing, Format 1



Enable Data Packing, Format 2





Enter Setup

Terminating Character Suffix

Enable/Disable Terminating Character Suffix

A terminating character such as carriage return (CR) or carriage return/line feed pair (CRLF) can only be used to mark the end of data, which means nothing can be added after it.



Disable Terminating Character Suffix



**Enable Terminating Character Suffix

Set Terminating Character Suffix

To set a terminating character suffix, scan the **Set Terminating Character Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired terminating character then the **Save** barcode.

Note: A terminating character suffix cannot exceed 2 characters.



Set Terminating Character Suffix



Set Terminating Character to CR (0x0D)



Set Terminating Character to CRLF (0x0D,0x0A)





Enter Setup



Set the terminating character suffix to 0x0A:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set Terminating Character Suffix** barcode.
- 3. Scan the numeric barcodes "0" and "A" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Enable Terminating Character Suffix barcode.
- 6. Scan the Exit Setup barcode.





Chapter 9 Batch Programming

Introduction

Batch programming enables users to integrate a batch of commands into a single batch barcode.

Listed below are batch programming rules:

- 1. Command format: Command + Parameter Value.
- 2. Each command is terminated by a semicolon (;). Note that there is no space between a command and its terminator semicolon.
- 3. Use the barcode generator software to generate a 2D batch barcode.

Example: Create a batch barcode for Illumination Always On, Sense Mode, Decode Session Timeout = 2s:

1. Input the commands:

@ILLSCN2;SCNMOD2;ORTSET2000;

2. Generate a batch barcode.

When setting up a scanner with the above configuration, scan the **Enable Batch Barcode** barcode and then the batch barcode generated.

Enable Batch Barcode

@SETUPE0

** Exit Setup



Create a Batch Command

A batch command may contain a number of individual commands each of which is terminated by a semicolon (;).

For more information, refer to the "Use of Programming Command" section in Chapter 3.

Create a Batch Barcode

Batch barcodes can be produced in the format of PDF417, QR Code or Data Matrix.

Example: Create a batch barcode for **Illumination Always On**, **Sense Mode**, **Decode Session Timeout** = 2s:

1. Input the following commands:

@ILLSCN2;SCNMOD2;ORTSET2000;

2. Generate a PDF417 batch barcode.





Enter Setup

Use Batch Barcode

To put a batch barcode into use, scan the following barcodes. (Use the example above.)



Enter Setup





Enable Batch Barcode





Batch Barcode





Exit Setup



** Exit Setup

Appendix

Digit Barcodes

0~9





















A~F













Save/Cancel Barcodes

After reading numeric barcode(s), you need to scan the **Save** barcode to save the data. If you scan the wrong digit(s), you can either scan the **Cancel** barcode and then start the configuration all over again, or scan the **Delete the Last Digit** barcode and then the correct digit, or scan the **Delete All Digits** barcode and then the digits you want.

For instance, after reading the Maximum Length barcode and numeric barcodes "1", "2" and "3", you scan:

- ♦ Delete the Last Digit: The last digit "3" will be removed.
- Delete All Digits: All digits "123" will be removed.
- Cancel: The maximum length configuration will be cancelled. And the scanner is still in the setup mode.



Save



@DIGDEL

Delete the Last Digit



Delete All Digits

Factory Defaults Table

Parameter	Factory Default	Remark
System Settings		
Barcode Programming	Disabled (Exit Setup)	
Programming Barcode Data	Do not transmit	
Illumination	Normal	
Illumination LED Selection	White LED	
Good Read LED	On	
Good Read LED Duration	Long (220ms)	
Good Read LED Selection	Green LED	
Power On Beep	On	
Good Read Beep	On	
Good Read Beep Duration	Medium (80ms)	
Good Read Beep Frequency	Medium (2730Hz)	
Good Read Beep Volume	Loud	
Scan Mode	Sense Mode	
Decode Session Timeout	5,000ms.	1-3,600,000ms; 0: Infinite
Image Stabilization Timeout (Sense Mode)	100ms	0-3,000ms
	Disabled	
Reread Timeout	1,500ms	1-3,600,000ms
Reread Timeout Reset	Off	
Image Decoding Timeout	500ms	1-3,000ms
Trigger Selection (Sense Mode)	Both	
Image Change Trigger Sensitivity	Medium	
IR Proximity Trigger Sensitivity	Level 1	
Trigger Commands	Disabled	
Start Scanning Command	<soh> T <eot></eot></soh>	
Stop Scanning Command	<soh> P <eot></eot></soh>	
Scanning Preference	Normal Mode	
Read Barcode On/Off	On	
Decode Area	Whole Area Decoding	
Specify Decoding Area	40% top, 60% bottom, 40% left, 60% right	
Image Flipping	Do Not Flip	
Default Interface	USB HID Keyboard	
RS-232 Interface		

Baud Rate	9600	
Parity Check	None	
Data Bits	8	
Stop Bits	1	
Hardware Auto Flow Control	Disabled	
USB Interface		
USB Country Keyboard	US keyboard	USB HID Keyboard
Beep on Unknown Character	Off	USB HID Keyboard
Emulate ALT+Keypad	Off	USB HID Keyboard
Code Page	Code Page 1252 (West European Latin)	USB HID Keyboard
Unicode Encoding	Off	USB HID Keyboard
Emulate Keypad with Leading Zero	On	USB HID Keyboard
Function Key Mapping	Disable	USB HID Keyboard
Inter-Keystroke Delay	No Delay	USB HID Keyboard
Caps Lock	Caps Lock OFF, non-Japanese Keyboard	USB HID Keyboard
Convert Case	No Case Conversion	USB HID Keyboard
Emulate Numeric Keypad 1	Off	USB HID Keyboard
Emulate Numeric Keypad 2	Off	USB HID Keyboard
Fast Mode	Off	USB HID Keyboard
Polling Rate	1ms	USB HID Keyboard
Symbologies		
Global Settings		
1D Twin Code	Single 1D Code Only	
Surround GS1 Al's with Parentheses	Do Not Surround GS1 Al's with Parentheses	
Code 128		
Code 128	Enabled	
Maximum Length	48	
Minimum Length	1	
EAN-8		
Enabled		
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not Required	
Convert EAN-8 to EAN-13	Disabled	
		•

EAN-13		T
EAN-13	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not Required	
EAN-13 Beginning with 290 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 378/379 Add-On Code		
Required	Do Not Require Add-On Code	
EAN-13 Beginning with 414/419 Add-On Code		
Required	Do Not Require Add-On Code	
EAN-13 Beginning with 434/439 Add-On Code		
Required	Do Not Require Add-On Code	
EAN-13 Beginning with 977 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 978 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 979 Add-On Code Required	Do Not Require Add-On Code	
UPC-E		
UPC-E0	Enabled	
UPC-E1	Disabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not Required	
Transmit Preamble Character	System Character	
Convert UPC-E to UPC-A	Disabled	
UPC-A		
UPC-A	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not Required	
Transmit Preamble Character	No Preamble	
Coupon		
UPC-A/EAN-13 with Extended Coupon Code	Disabled	
Coupon GS1 DataBar Output	Disabled	

Interleaved 2 of 5		
Interleaved 2 of 5	Enabled	
Maximum Length	80	
Minimum Length	6	No less than 4
Check Character Verification	Disabled	
ITF-14		
ITF-14	Disabled	
ITF-6		
ITF-6	Disabled	
Matrix 2 of 5		
Matrix 2 of 5	Disabled	
Maximum Length	80	
Minimum Length	4	No less than 4
Check Character Verification	Disabled	
Code 39	•	·
Code 39	Enabled	
Maximum Length	48	
Minimum Length	1	
Check Character Verification	Disabled	
Start/Stop Character	Do not transmit	
Code 39 Full ASCII	Disabled	
Code 32 Pharmaceutical (PARAF)	Disabled	
Code 32 Prefix	Disabled	
Code 32 Start/Stop Character	Do not transmit	
Code 32 Check Character	Do not transmit	
Codabar		
Codabar	Enabled	
Maximum Length	60	
Minimum Length	2	
Check Character Verification	Disabled	
	Do not transmit	
Start/Stop Character	ABCD/ABCD	
Code 93	·	·
Code 93	Enabled	
Maximum Length	48	

Minimum Length	1	No less than 1
	Do Not Transmit Check Character After	
Check Character Verification	Verification	
China Post 25		
China Post 25	Disabled	
Maximum Length	48	
Minimum Length	1	
Check Character Verification	Disabled	
GS1-128 (UCC/EAN-128)		
GS1-128	Enabled	
Maximum Length	48	
Minimum Length	1	
GS1 Databar		
GS1 Databar	Enabled	
Application Identifier "01"	Transmit	
EAN•UCC Composite		
GS1 Composite	Enabled	
UPC/EAN Composite	Disabled	
Code 11		
Code 11	Enabled	
Maximum Length	48	
Minimum Length	4	No less than 4
Check Character Verification	One Check Character, MOD11	
Check Character	Do not transmit	
ISBN		
ISBN	Enabled	
Set ISBN Format	ISBN-10	
ISSN		
ISSN	Disabled	
Industrial 25		
Industrial 25	Enabled	
Maximum Length	48	
Minimum Length	6	No less than 4
Check Character Verification	Disabled	
Standard 25		

Disabled	
48	
6 No less than 4	
Disabled	
Enabled	
48	
4	No less than 4
Disabled	
Enabled	
48	
4	No less than 4
One Check Character, MOD10	
Transmit	
Enabled	
48	
1	
Disabled	
	•
Disabled	
80	
1	
Disabled	
80	
1	
	•
Enabled	
2710	
1	
Single PDF417 Only	
	48 6 Disabled Enabled 48 4 Disabled Enabled 48 4 One Check Character, MOD10 Transmit Enabled 48 1 Disabled Disabled Disabled 80 1 Enabled 80 1 Enabled 80 1 Enabled 80 1

Character Encoding	Default Character Encoding	
PDF417 ECI Output	Enabled	
Micro PDF417		
Micro PDF417	Disabled	
Maximum Length	366	
Minimum Length	1	
PDF417 Twin Code	Single PDF417 Only	
PDF417 Inverse	Decode Regular PDF417 Barcodes Only	
Character Encoding	Default Character Encoding	
PDF417 ECI Output	Enabled	
Micro PDF417		
Micro PDF417	Disabled	
Maximum Length	366	
Minimum Length	1	
QR Code		
QR Code	Enabled	
Maximum Length	7089	
Minimum Length	1	
QR Twin Code	Single QR Only	
QR Inverse	Decode Regular QR Barcodes Only	
Character Encoding	Default Character Encoding	
QR ECI Output	Enabled	
Micro QR Code		
Micro QR	Disabled	
Maximum Length	35	
Minimum Length	1	
Aztec		
Aztec Code	Disabled	
Maximum Length	3832	
Minimum Length	1	
Read Multi-barcodes on an Image	Mode 1	
Character Encoding	Default Character Encoding	
Aztec ECI Output	Enabled	
Data Matrix		
Data Matrix	Enabled	
	·	•

Maximum Length	3116	
Minimum Length	1	
Data Matrix Twin Code	Single Data Matrix Only	
Rectangular Barcode	Enabled	
Data Matrix Inverse	Decode Regular Data Matrix Barcodes Only	
Character Encoding	Default Character Encoding	
Data Matrix ECI Output	Enabled	
Maxicode		
Maxicode	Disabled	
Maximum Length	150	
Minimum Length	1	
Chinese Sensible Twin Code	Single Chinese Sensible Code Only	
Chinese Sensible Code Inverse	Decode Regular Chinese	
	Sensible Barcodes Only	
GM Code		
GM	Disabled	
Maximum Length	2751	
Minimum Length	1	
Code One		
Code One	Disabled	
Maximum Length	3550	
Minimum Length	1	
USPS Postnet		
USPS Postnet	Disabled	
Check Character	Transmit	
USPS Intelligent Mail		
USPS Intelligent Mail	Disabled	
Royal Mail		

Royal Mail	Disabled	
USPS Planet		
USPS Planet	Disabled	
Check Character	Transmit	
KIX Post		
KIX Post	Disabled	
Australian Postal		
Australian Postal	Disabled	
Specific OCR-B		
Specific OCR-B	Disabled	
Passport OCR		
Passport OCR	Disabled	
Data Formatter		
Data Formatter	Disabled	
Non-Match Error Beep	On	
Data Format Selection	Format_0	
Prefix & Suffix		
All Prefixes/Suffixes	Disabled	
Prefix Sequence	Code ID+ Custom +AIM ID	
Custom Prefix	Disabled	
AIM ID Prefix	Disabled	
Code ID Prefix	Disabled	
Custom Suffix	Disabled	
Data Packing	Disable Data Packing	
	Enabled	
Terminating Character Suffix	0x0D, 0x0A (Carriage Return/Line Feed)	

AIM ID Table

Symbology	AIM ID	Possible AIM ID Modifiers (m)
Code 128]C0	
GS1-128 (UCC/EAN-128)]C1	
EAN-8]E4	
EAN-8 with Addon]E3	
EAN-13]E0	
EAN-13 with Addon]E3	
UPC-E]E0	
UPC-E with Addon]E3	
UPC-A]E0	
UPC-A with Addon]E3	
Interleaved 2 of 5]lm	0, 1, 3
ITF-14]lm	1, 3
ITF-6]lm	1, 3
Matrix 2 of 5]X0	
Code 39]Am	0, 1, 3, 4, 5, 7
Codabar]Fm	0, 2, 4
Code 93]G0	
China Post 25]X0	
AIM 128]C2	
ISBT 128]C4	
ISSN]X0	
ISBN]X0	
Industrial 25]S0	
Standard 25]R0	
Plessey]P0	
Code 11]Hm	0, 1, 3
MSI Plessey]Mm	0, 1
GS1 Composite]em	0-3
GS1 Databar (RSS)]e0	
Code 49]T0	
Code 16K]K0	

Symbology	AIM ID	Possible AIM ID Modifiers (m)
PDF417]Lm	0-2
QR Code]Qm	0-6
Aztec]zm	0-9, A-C
Data Matrix]dm	0-6
Maxicode]Um	0-3
Chinese Sensible Code]X0	
GM]gm	(0~9)
Micro PDF417]LO	
Micro QR	JQ1	
Code One]X0	
USPS Postnet]X0	
USPS Inteligent Mail]X0	
Royal Mail]X0	
USPS Planet]X0	
KIX Post]X0	
Australian Postal]X0	
Specific OCR-B]o2	
Passport OCR]o2	

Note: "m" represents the AIM modifier character. Refer to ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier Identifiers (including Symbology Identifiers) for AIM modifier character details.

Code ID Table

Symbology	Code ID
Code 128	j
GS1-128 (UCC/EAN-128)	j
EAN-8	d
EAN-13	d
UPC-E	С
UPC-A	С
Interleaved 2 of 5	е
ITF-14	е
ITF-6	е
Matrix 2 of 5	v
Code 39	b
Codabar	а
Code 93	i
China Post 25	Х
AIM 128	Х
ISBT 128	Х
ISSN	g
ISBN	В
Industrial 25	I
Standard 25	f
Plessey	n
Code 11	Н
MSI Plessey	m
GS1 Composite	у
GS1 Databar (RSS)	R
Code 49	X
Code 16K	Х
PDF417	r
QR Code	s
Aztec	z
Data Matrix	u

Symbology	Code ID
MaxiCode	х
Chinese Sensible Code	h
GM Code	х
Micro PDF417	R
Micro QR	X
Code One	X
USPS Postnet	Р
USPS Inteligent Mail	M
Royal Mail	х
USPS Planet	L
KIX Post	К
Australian Postal	A
Specific OCR-B	S
Passport OCR	0

Symbology ID Number

Symbology	ID Number
Code 128	002
GS1-128 (UCC/EAN-128)	003
EAN-8	004
EAN-13	005
UPC-E	006
UPC-A	007
Interleaved 2 of 5	008
ITF-14	009
ITF-6	010
Matrix 2 of 5	011
Code 39	013
Codabar	015
Code 93	017
China Post 25	019
AIM 128	020
ISBT 128	021
ISSN	023
ISBN	024
Industrial25	025
Standard25	026
Plessey	027
Code11	028
MSI-Plessey	029
GS1 Composite	030
GS1 Databar (RSS)	031
PDF417	032
QR Code	033
Aztec	034
Data Matrix	035
Maxicode	036
Chinese Sensible Code	039

Symbology	ID Number
GM Code	040
Micro PDF417	042
Micro QR	043
Code One	048
Specific OCR-B	064
Passport OCR	066
USPS Postnet	096
USPS Inteligent Mail	097
Royal Mail	098
USPS Planet	099
KIX Post	100
Australian Postal	101
Code 49	132
Code 16K	133

ASCII Table

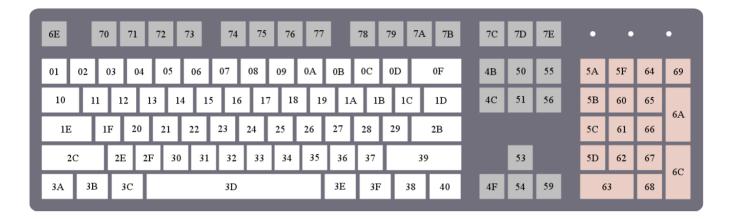
Hex	Dec	Char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
Of	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)
1c	28	FS (File Separator)
1d	29	GS (Group Separator)

Hex	Dec	Char
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	((Left/ Opening Parenthesis)
29	41) (Right/ Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus/ Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)

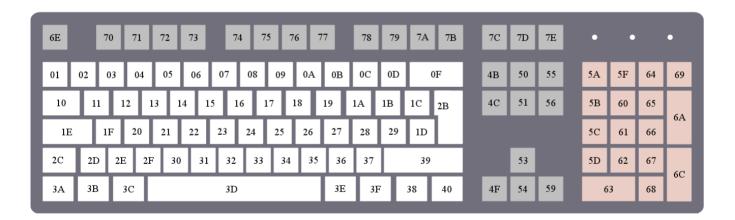
Hex	Dec	Char
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	В
43	67	С
44	68	D
45	69	E
46	70	F
47	71	G
48	72	Н
49	73	I
4a	74	J
4b	75	К
4c	76	L
4d	77	M
4e	78	N
4f	79	0
50	80	Р
51	81	Q
52	82	R
53	83	S
54	84	Т
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Y
5a	90	Z
5b	91	[(Left/ Opening Bracket)
5c	92	\ (Back Slash)
5d	93] (Right/ Closing Bracket)

Hex	Dec	Char
5e	94	^ (Caret/ Circumflex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	a
62	98	b
63	99	С
64	100	d
65	101	е
66	102	f
67	103	g
68	104	h
69	105	i
6a	106	j
6b	107	k
6c	108	
6d	109	m
6e	110	n
6f	111	0
70	112	р
71	113	q
72	114	r
73	115	s
74	116	t
75	117	u
76	118	V
77	119	w
78	120	х
79	121	у
7a	122	Z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/ Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

Unicode Key Maps



104 Key U.S. Style Keyboard



105 Key European Style Keyboard



Newland Auto-ID Tech. Co., Ltd. (Headquarters)

3F, Building A, No.1, Rujiang West Rd., Mawei,

Fuzhou, Fujian, China 350015 Tel: +86 - (0) 591-83978605 Fax: +86 - (0) 591-83979216 E-mail: contact@nlscan.com Web: www.newlandaidc.com

Newland Europe BV

Rolweg 25, 4104 AV Culemborg, The Netherlands

Tel: +31 (0) 345 87 00 33 Fax: +31 (0) 345 87 00 39 Email: <u>info@newland-id.com</u> Web: <u>www.newland-id.com</u>

Tech Support: tech-support@newland-id.com

Newland North America Inc.

46559 Fremont Blvd., Fremont, CA 94538, USA

Tel: 510 490 3888 Fax: 510 490 3887

Email: info@newlandna.com
Web: www.newlandna.com

Newland Latin America

Tel: +1 (239) 598 0068 Fax: +1 (239) 280 1238 Email: <u>info@newlandla.com</u> Web: www.newlandamerica.com

Newland Taiwan Inc.

7F-6, No. 268, Liancheng Rd., Jhonghe Dist. 235,

New Taipei City, Taiwan Tel: +886 2 7731 5388 Fax: +886 2 7731 5389

Email: info@newland-id.com.tw
Web: www.newland-id.com.tw

Newland Korea

Biz. Center Best-one, Jang-eun

Medical Plaza 6F, Bojeong-dong 1261-4,

Kihung-gu, Yongin-City, Kyunggi-do, South Korea

Tel: +82 10 8990 4838 Fax: +82 70 4369 0009

Email: th.sung@newland-id.com.tw
Web: www.newlandaidc.com/kor/